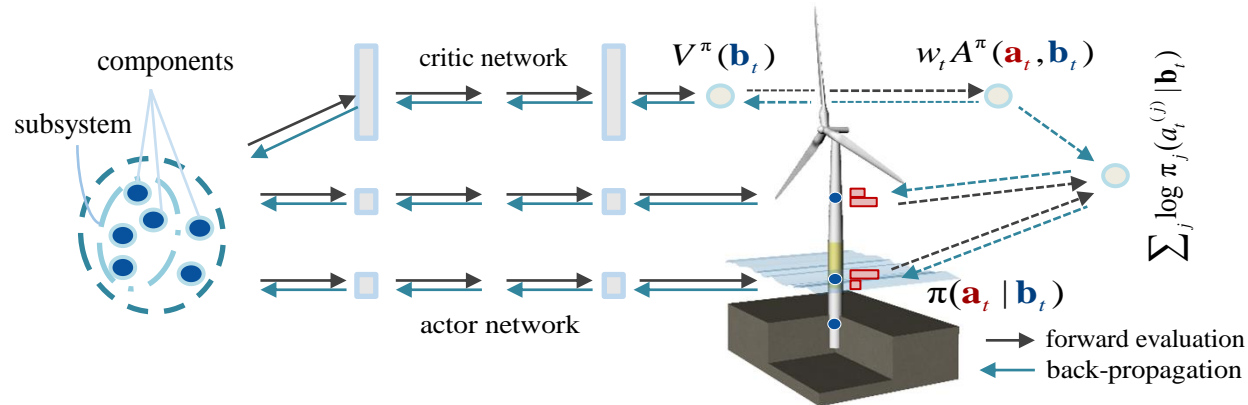




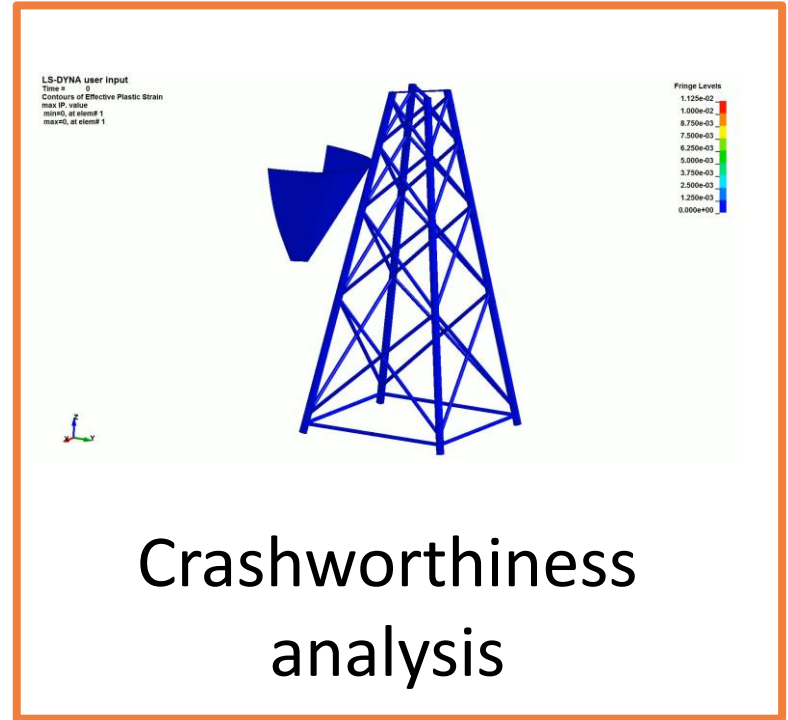
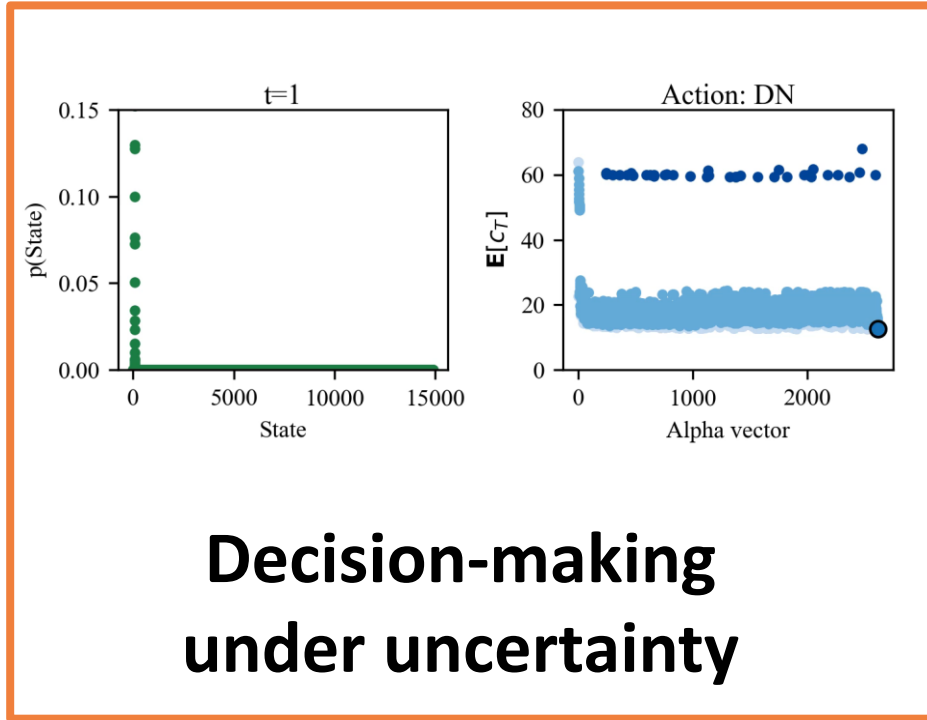
Optimal Management of Offshore Wind Structural Systems via Deep Reinforcement Learning



Seminar - ETSIN

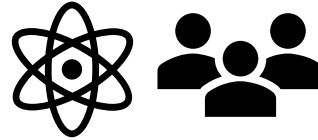
Pablo G. Morato

Research at ANAST (ULiege)



Decision-making under uncertainty

In collaboration with...



K.G. Papakonstantinou

Dept. of Civil & Environmental Engineering, The Pennsylvania State University (USA)

C.P. Andriotis

Dept. of AI in Structural Design & Mechanics, TU Delft (Netherlands)

N. Hlaing

Dept. of Naval and Offshore Engineering, ULiege (Belgium)

Engineering systems



https://www.researchgate.net/publication/323826793_Environmental_Risks_and_Uncertainty_with_Respect_to_the_Utilization_of_Recycled_Rolling_Stocks



https://www.enidnews.com/news/ag_energy/wind-turbine-collapses-outside-hunter-cause-under-investigation/article_b719d312-7cb9-11e9-9121-5b999361d68f.html



Healthy condition



Economic
and societal growth



Engineering systems



https://www.researchgate.net/publication/323826793_Environmental_Risks_and_Uncertainty_with_Respect_to_the_Utilization_of_Recycled_Rolling_Stocks



https://www.enidnews.com/news/ag_energy/wind-turbine-collapses-outside-hunter-cause-under-investigation/article_b719d312-7cb9-11e9-9121-5b999361d68f.html



Healthy condition



Economic and societal growth



? Failure statistics



Structures



<https://www.windfarmbop.com/gearbox-in-wind-turbines/>

Mechanical components

Engineering systems

Specific design

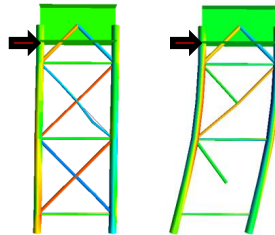


Low failure rate



Analytical models and/or numerical simulations

$$d_{t+1} = \left[\left(1 - \frac{m}{2} \right) C_{FM} S_R^m \pi^{m/2} n + d_t^{1-m/2} \right]^{2/(2-m)}$$



? Failure statistics



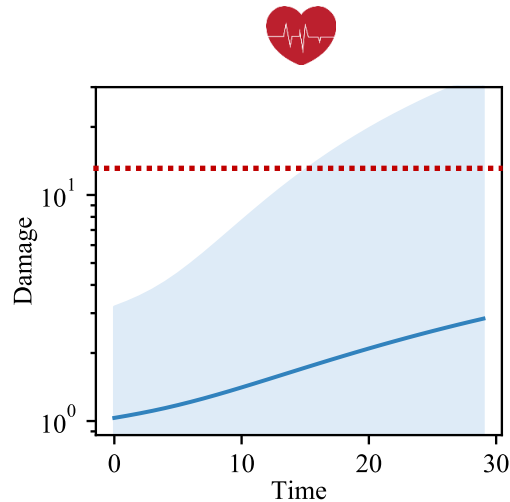
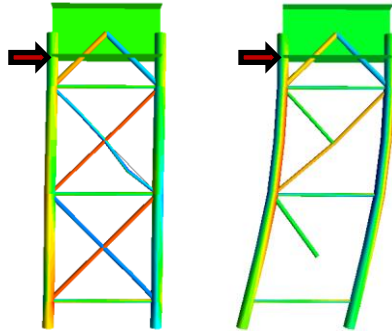
<https://www.windfarmbop.com/gearbox-in-wind-turbines/>

Structures

Mechanical components

Modeling deterioration... uncertainties

$$d_{i+1} = \left[\left(1 - \frac{m}{2} \right) C_{FM} S_R^m \pi^{m/2} n + d_i^{1-m/2} \right]^{2/(2-m)}$$

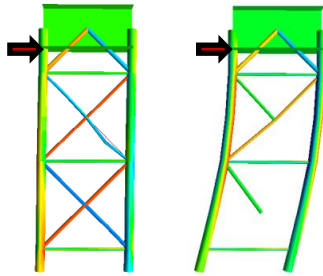


- ❖ Aleatory uncertainties
- ❖ Model uncertainties
- ❖ Statistical uncertainties

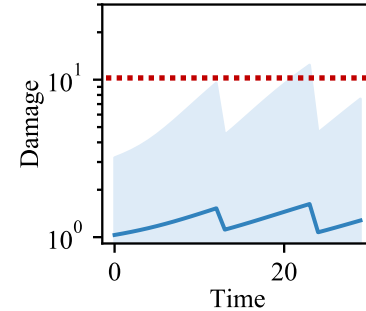
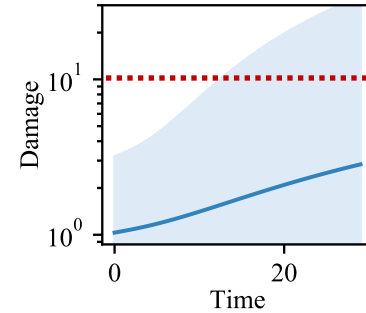
Maintenance
actions?

Physics-based and data-driven models

$$d_{t+1} = \left[\left(1 - \frac{m}{2} \right) C_{FM} S_R^m \tau^{m/2} n + d_t^{1-m/2} \right]^{2/(2-m)}$$



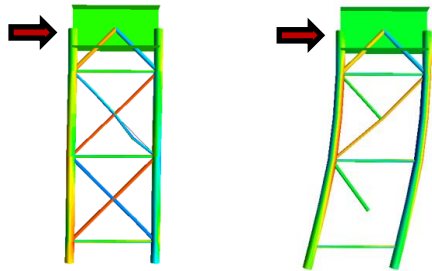
+



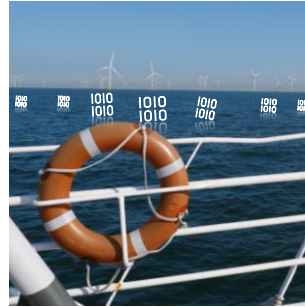
Inspection and maintenance planning

♥ Deterioration model

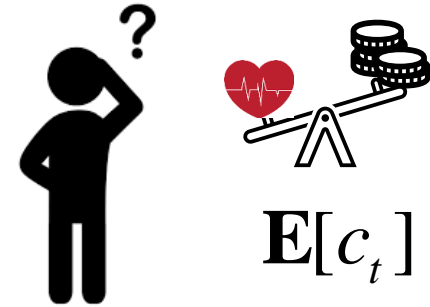
$$d_{t+1} = \left[\left(1 - \frac{m}{2} \right) C_{FM} S_R^m \pi^{m/2} n + d_t^{1-m/2} \right]^{2/(2-m)}$$



? Actions



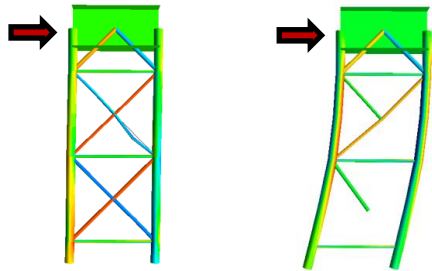
Decision-making



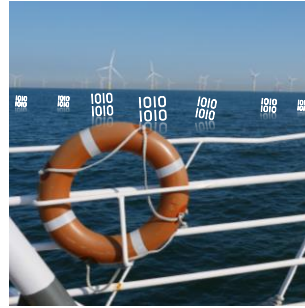
Inspection and maintenance planning

♥ Deterioration model

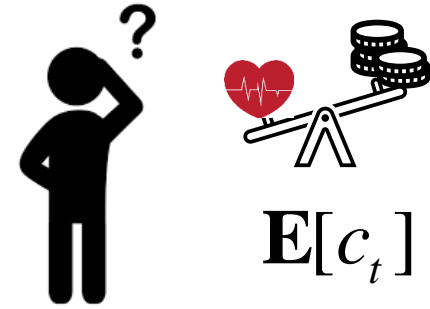
$$d_{t+1} = \left[\left(1 - \frac{m}{2} \right) C_{FM} S_R^m \pi^{m/2} n + d_t^{1-m/2} \right]^{2/(2-m)}$$



? 🪙 Actions



Decision-making



KNOWLEDGE



KNOWLEDGE

Information



KNOWLEDGE



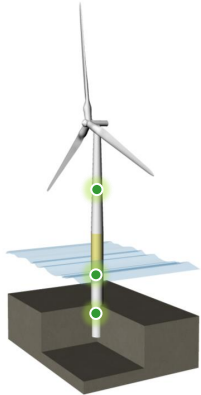
Design

Production

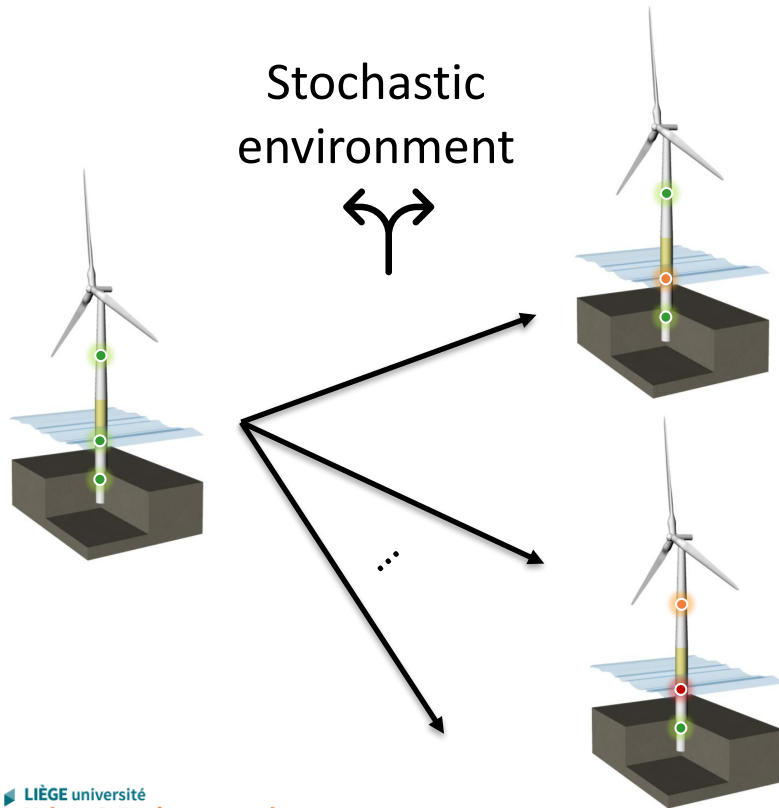
Operation

Decommissioning

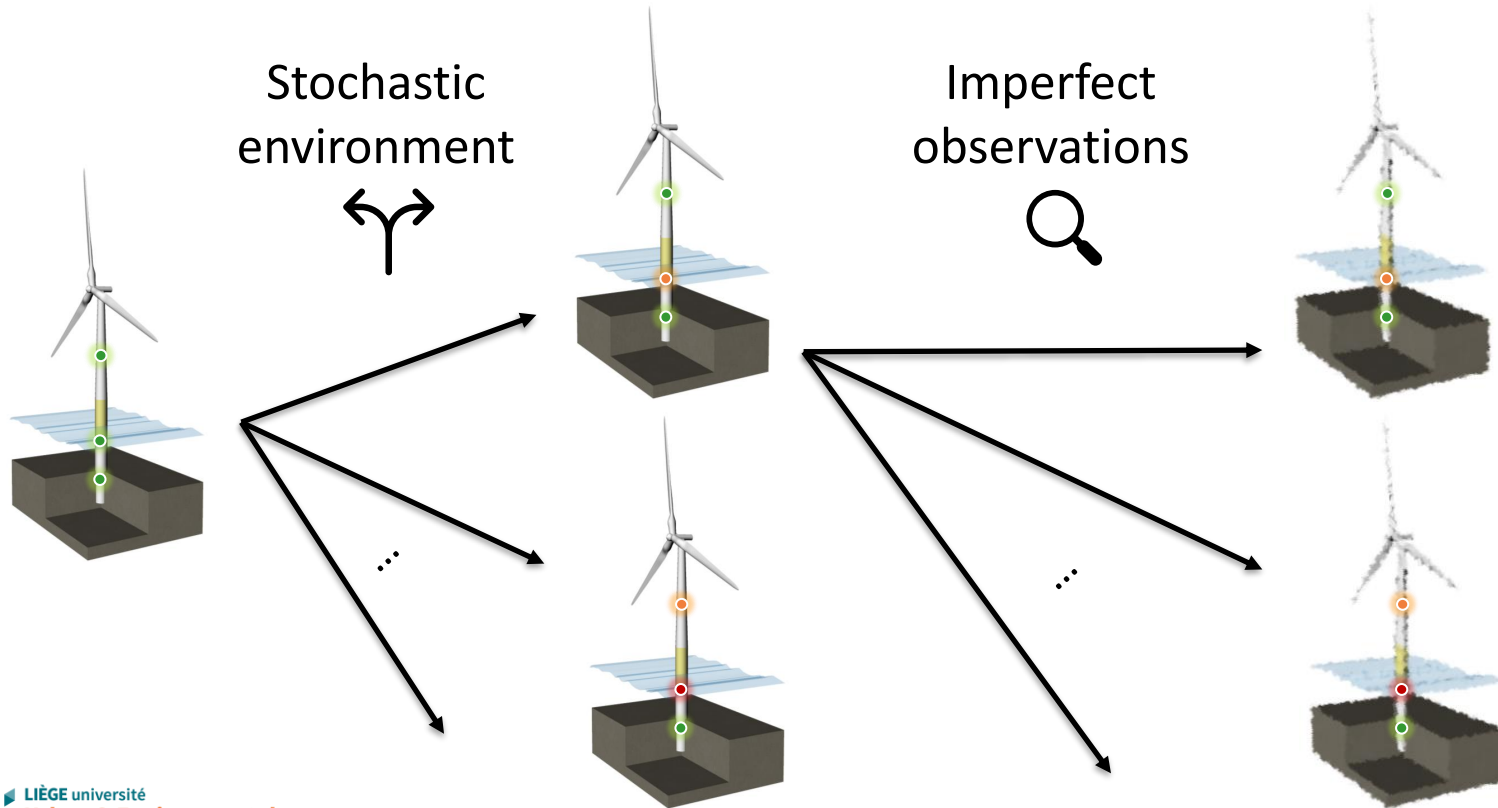
Decision-making problem



Decision-making problem

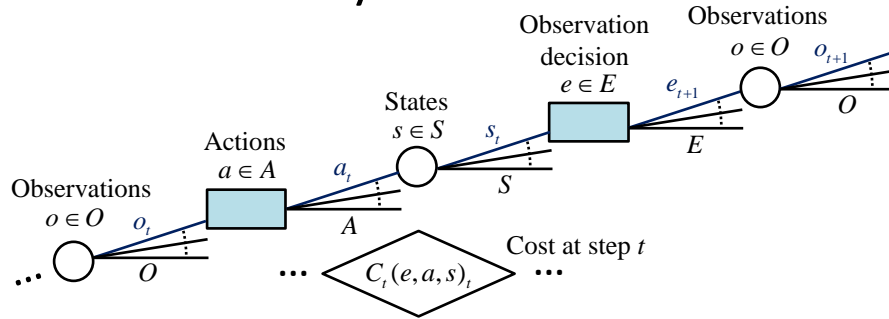


Decision-making problem



Decision-making problem

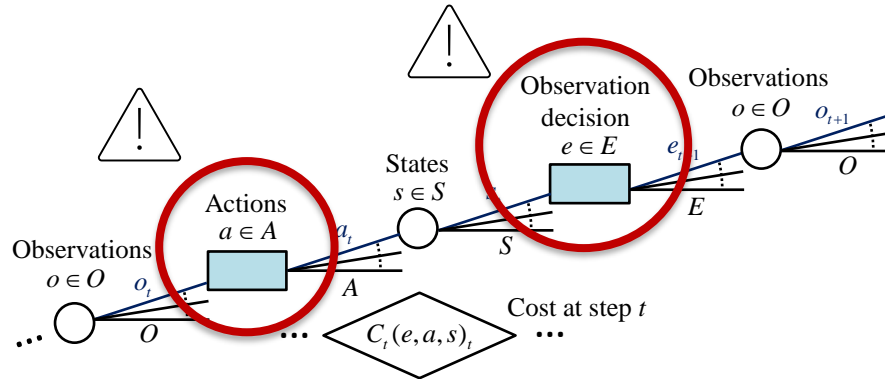
(1) Curse of history



$$\text{Policy space: } \{ |\mathcal{A}|^{N_C} \}^{T_N}$$

Policy optimization - heuristic decision rules

... alleviates computational complexity



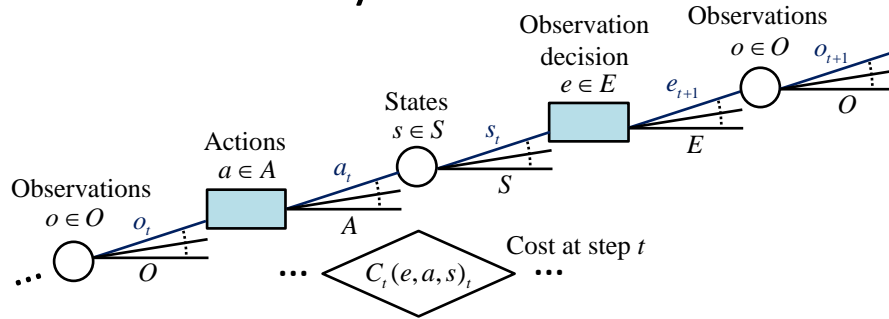
... optimality?

Set of heuristic rules

- Equidistant inspections
- Inspection after reaching a specified threshold
- Repair after detection indication

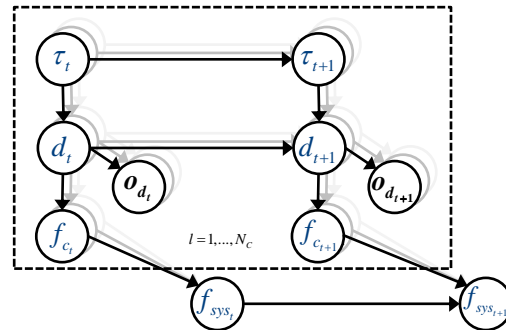
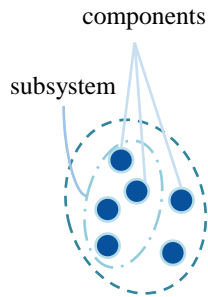
Decision-making problem

(1) Curse of history



$$\text{Policy space: } \{ |\mathcal{A}|^{N_c} \}^{T_N}$$

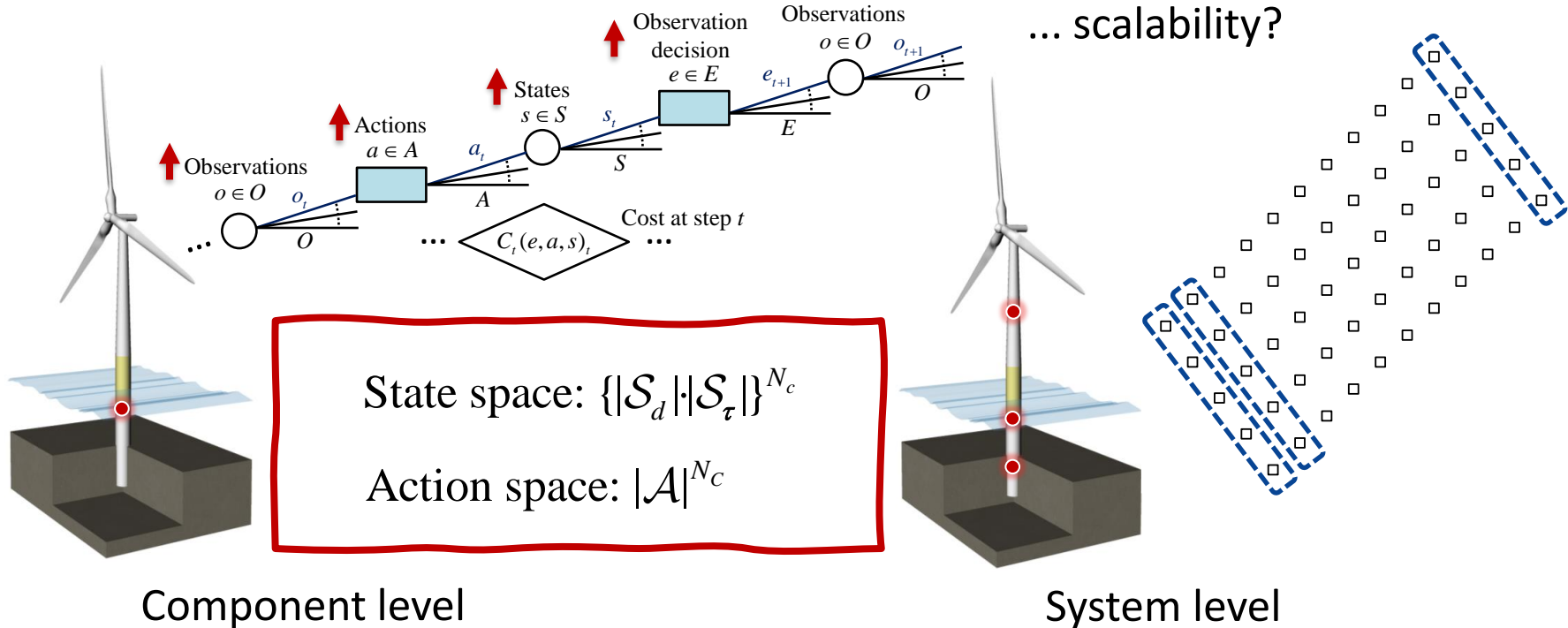
(2) Curse of dimensionality



$$\text{State space: } \{ |\mathcal{S}_d| \cdot |\mathcal{S}_\tau| \}^{N_c}$$

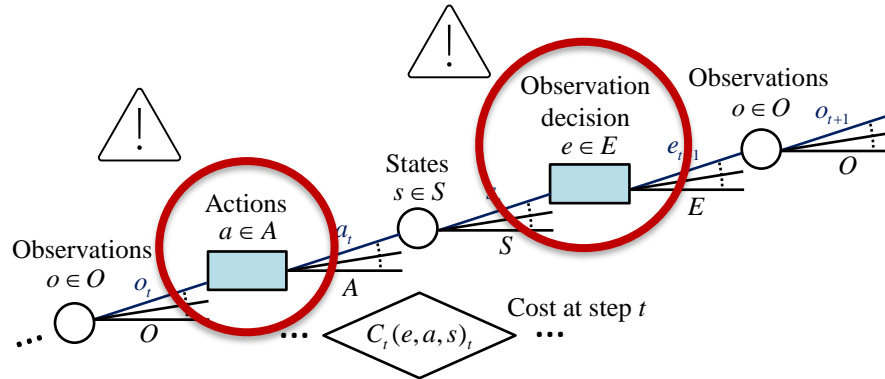
$$\text{Action space: } |\mathcal{A}|^{N_c}$$

Modeling approach – component level



Policy optimization ...

... alleviates computational complexity



... **optimality?**

Set of heuristic rules

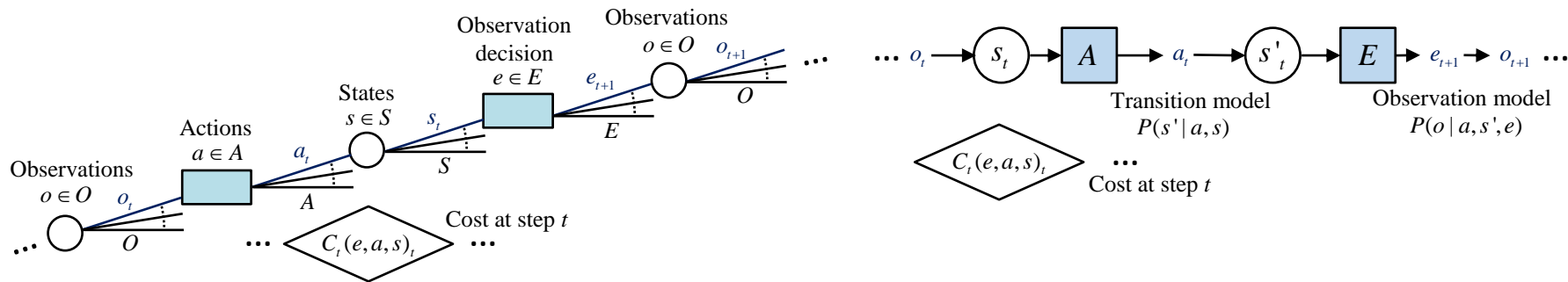
- Equidistant inspections
- Inspection after reaching a specified threshold
- Repair after detection indication

Policy optimization ...

... Partially Observable Markov Decision Processes (**POMDPs**)

Principled mathematical framework (Bellman's equation)

$$V(\mathbf{b}_t) = \max_{a_t \in A} \left\{ \sum_{s_t \in S} b(s_t) r(s_t, a_t) + \gamma \sum_{o_{t+1} \in \Omega} p(o_{t+1} | \mathbf{b}_t, a_t) V(\mathbf{b}_{t+1}) \right\}$$



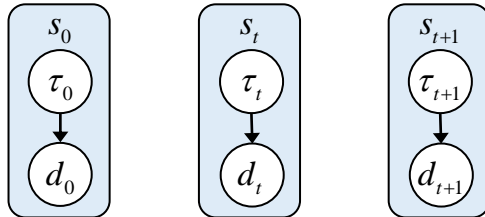
... specification ... scalability ...

Dynamic Bayesian networks – POMDP integration

$$\langle \mathcal{S}, \mathcal{A}, \mathcal{O}, \mathcal{T}, \mathcal{Z}, \mathcal{C}, \gamma \rangle$$

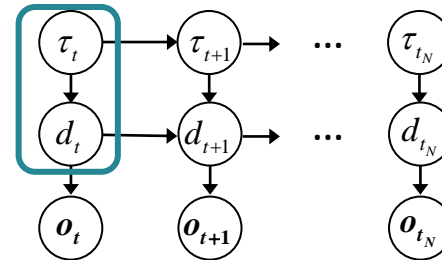
States

- Damage / deterioration rate
- Damage / parameters



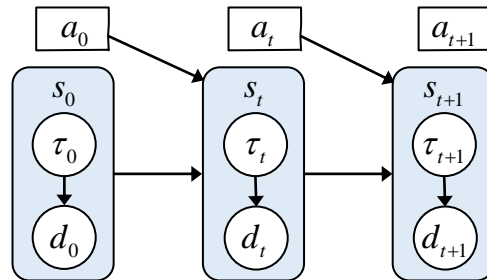
State augmentation

$$S_t = S_{d_t} \times S_{\tau_t} \quad \text{or} \quad S_t = S_{d_t} \times S_{\theta_t}$$



Dynamic Bayesian networks – POMDP integration

$$\langle \mathcal{S}, \mathcal{A}, \mathcal{O}, \mathcal{T}, \mathcal{Z}, \mathcal{C}, \gamma \rangle$$



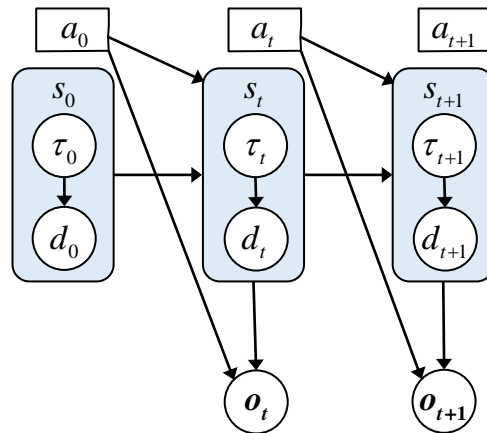
States

- Damage / deterioration rate
- Damage / parameters

Actions

- Do-nothing & no-inspection
- Do-nothing & inspection
- Perfect repair & no-inspection

Dynamic Bayesian networks – POMDP integration

$$\langle \mathcal{S}, \mathcal{A}, \mathcal{O}, \mathcal{T}, \mathcal{Z}, \mathcal{C}, \gamma \rangle$$


States

- Damage / deterioration rate
- Damage / parameters

Actions

- Do-nothing & no-inspection
- Do-nothing & inspection
- Perfect repair & no-inspection

Observations

- Inspections (detection / no detection)
- Discrete observations (crack measurement)

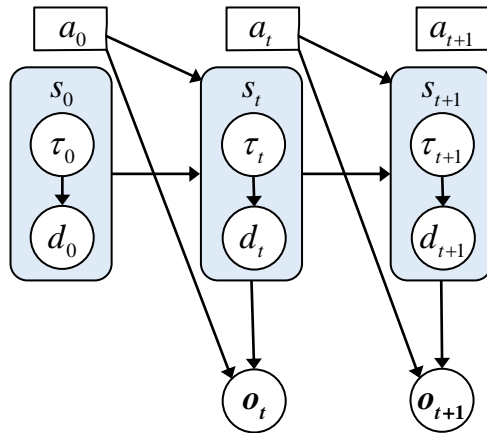
Dynamic Bayesian networks – POMDP integration

 $\langle \mathcal{S}, \mathcal{A}, \mathcal{O}, \mathcal{T}, \mathcal{Z}, \mathcal{C}, \gamma \rangle$

↗ Transition model

$$p(s_{t+1} | s_t) = p(s_{d_{t+1}}, s_{\tau_{t+1}} | s_{d_t}, s_{\tau_t}, a_t)$$

$$p(o_{t+1} | s_t) = p(o_{d_{t+1}}, o_{\theta_{t+1}} | s_{d_t}, s_{\theta_t}, a_t)$$



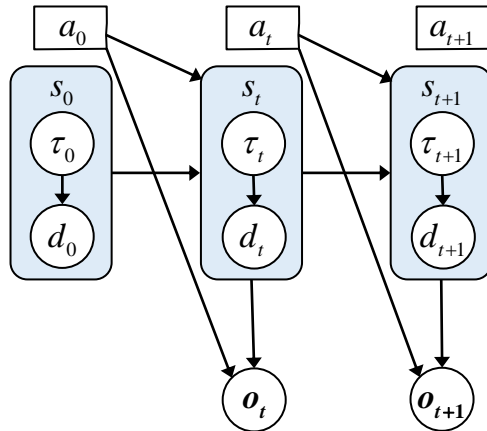
Dynamic Bayesian networks – POMDP integration

 $\langle \mathcal{S}, \mathcal{A}, \mathcal{O}, \mathcal{T}, \mathcal{Z}, \mathcal{C}, \gamma \rangle$

↪ Transition model

$$p(s_{t+1} | s_t) = p(s_{d_{t+1}}, s_{\tau_{t+1}} | s_{d_t}, s_{\tau_t}, a_t)$$

$$p(s_{t+1} | s_t) = p(s_{d_{t+1}}, s_{\theta_{t+1}} | s_{d_t}, s_{\theta_t}, a_t)$$



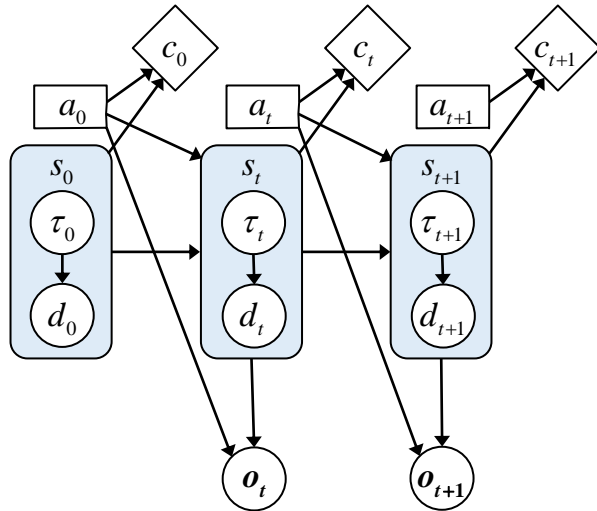
🔍 Observation model

$$p(o_{t+1} | s_{t+1}) = p(o_{t+1} | s_{t+1}, a_t)$$

$$p(o_{t+1} | s_{t+1}) = p(o_{t+1} | s_{t+1}, a_t)$$

I&M decision problem specified as a POMDP

$\langle S, A, O, T, Z, C, \gamma \rangle$



↷ Transition model

$$p(s_{t+1} | s_t) = p(s_{d_{t+1}}, s_{\tau_{t+1}} | s_{d_t}, s_{\tau_t}, a_t)$$

$$p(s_{t+1} | s_t) = p(s_{d_{t+1}}, s_{\theta_{t+1}} | s_{d_t}, s_{\theta_t}, a_t)$$

🔍 Observation model

$$p(o_{t+1} | s_{t+1}) = p(o_{t+1} | s_{t+1}, a_t)$$

$$p(o_{t+1} | s_{t+1}) = p(o_{t+1} | s_{t+1}, a_t)$$

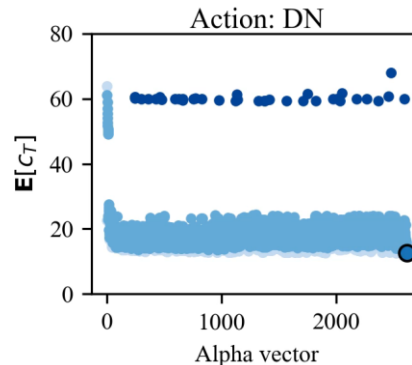
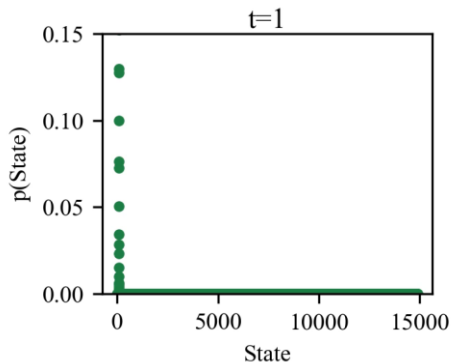


Cost model $\gamma^t c_t(a_t, s_t)$

$$\mathbf{E}[c_t] = \mathbf{E}[c_{ins}] + \mathbf{E}[c_{rep}] + \mathbf{E}[c_{fail}]$$

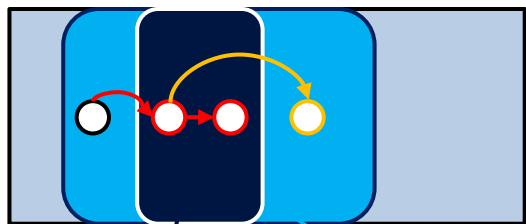
Solving POMDPs – point-based solvers

Policy is a mapping from the **belief state** to the **optimal action**



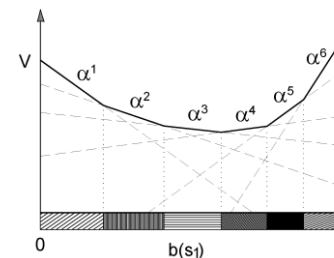
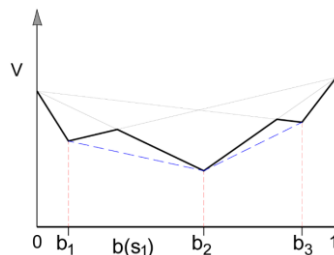
Do-noth.
Do-noth. & insp.
Repair

Sampling belief states



'Optimally' reachable beliefs

Value function is piece-wise linear and convex



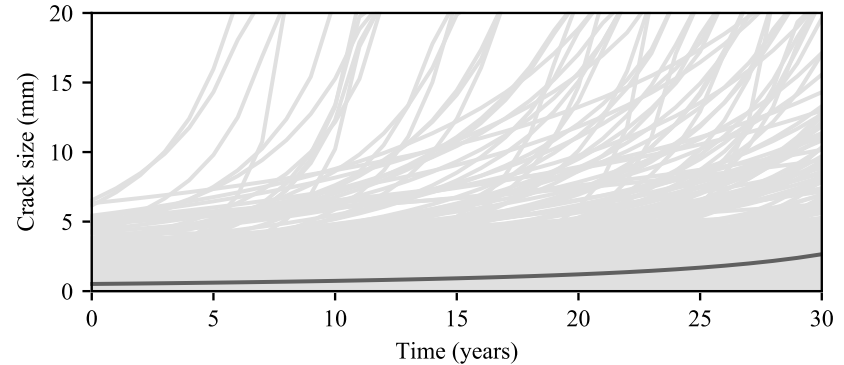
$$V(\mathbf{b}_t) = \max_{a_t \in A} \left\{ \sum_{s_t \in S} b(s_t) r(s_t, a_t) + \gamma \sum_{o_{t+1} \in \Omega} p(o_{t+1} | \mathbf{b}_t, a_t) V(\mathbf{b}_{t+1}) \right\}$$

I&M planning: Traditional setting

Deteriorating structure

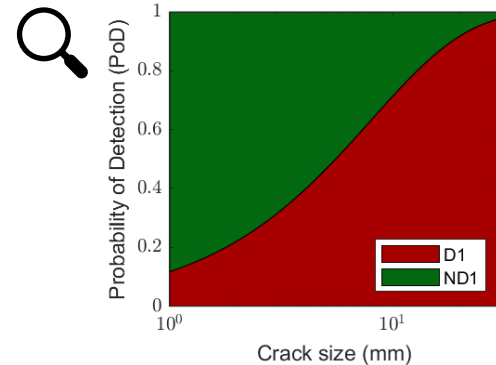
Component subjected to fatigue

$$d_{t+1} = \left[d_t^{\frac{2-m}{2}} + \left(\frac{2-m}{2} \right) C_{FM} \{ S_R \pi^{0.5} \}^m n \right]^{\frac{2}{2-m}}$$



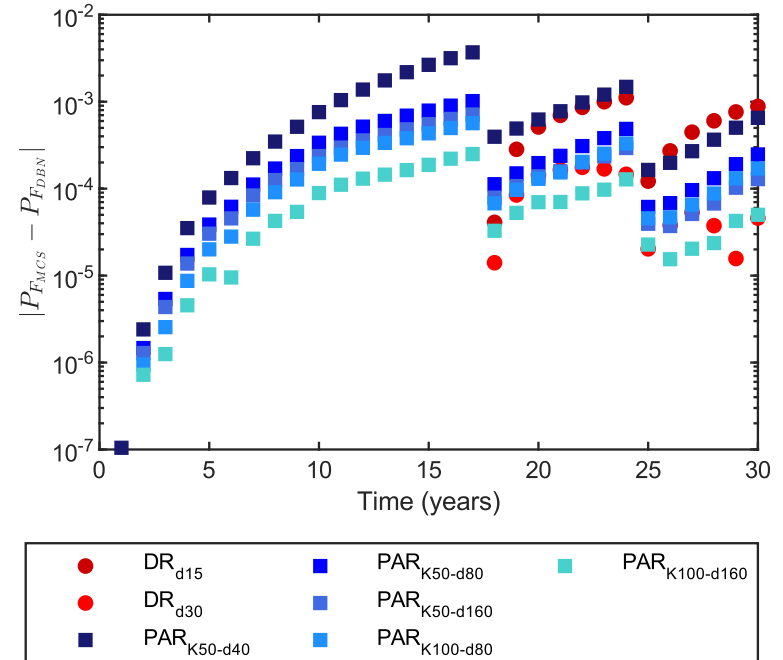
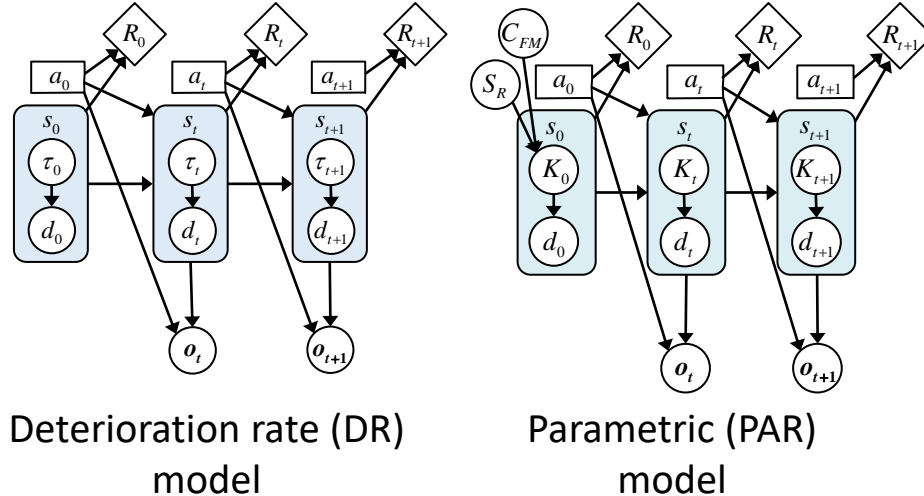
I&M decision-making problem

- ❖ Actions: Do-nothing, perfect repair
- ❖ Observation decision: No-inspection, inspection
- ❖ Observation outcomes: detected, no detected
- ❖ Decision horizon of 30 years

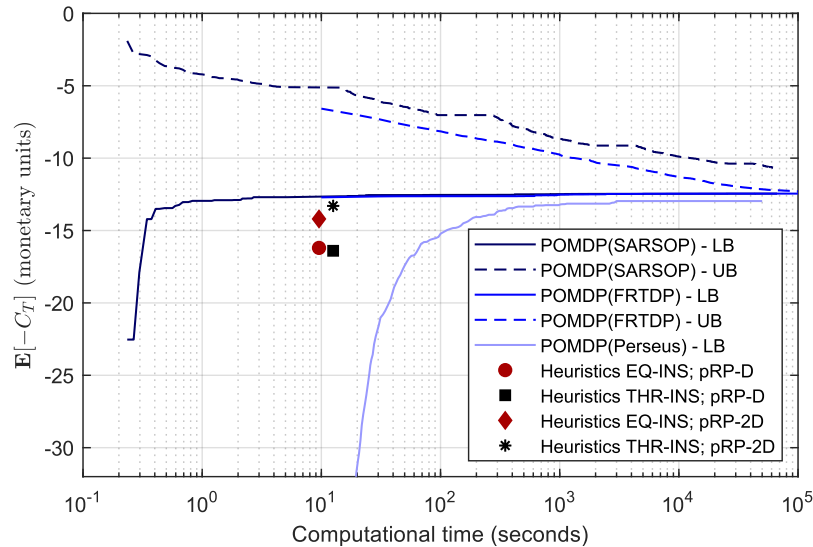


I&M planning: Traditional setting

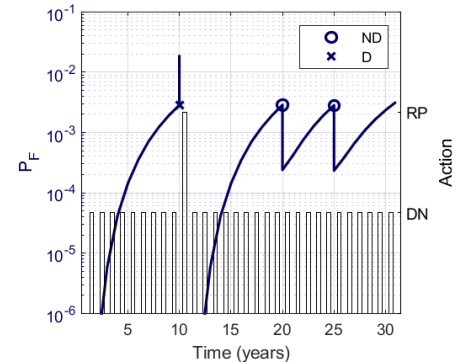
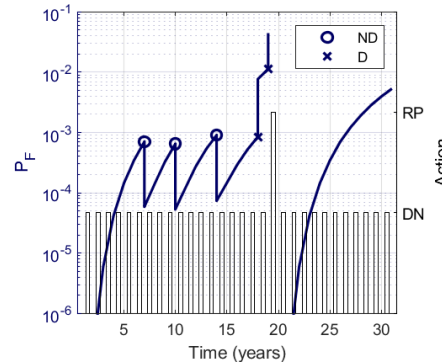
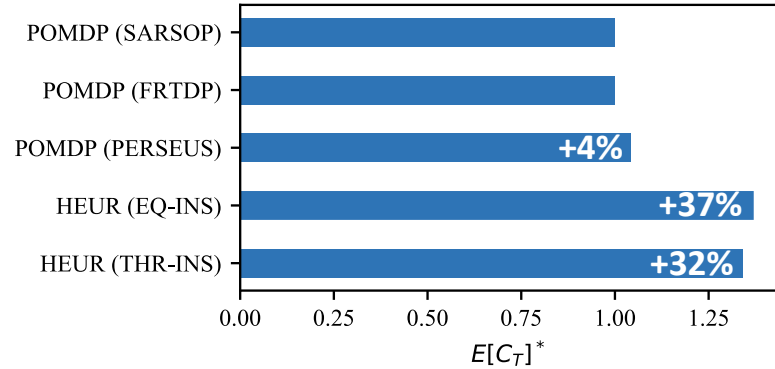
Discretization analysis – state space



I&M planning: Traditional setting



Optimality bounds



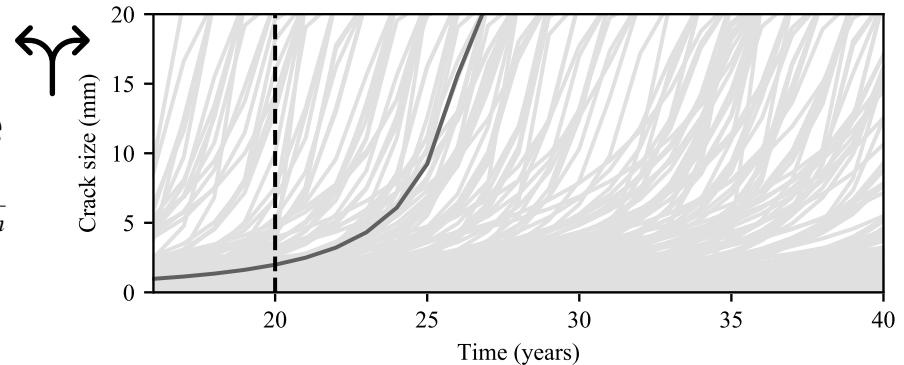
POMDP policy realization “Heuristics” policy realization

Lifetime extension planning

Deteriorating structure

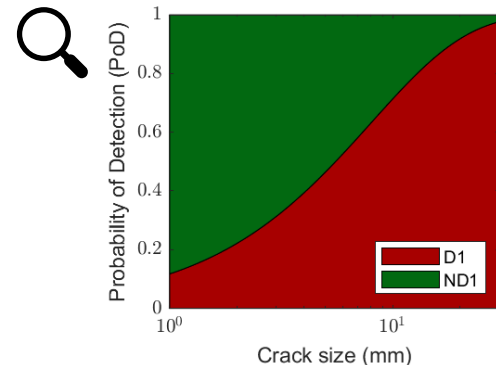
Offshore wind component subject to fatigue

$$d_{t+1} = \left[d_t^{\frac{2-m}{2}} + \left(\frac{2-m}{2} \right) C_{FM} \{ Y \pi^{0.5} q \Gamma(1+1/h) \}^m n \right]^{\frac{2}{2-m}}$$



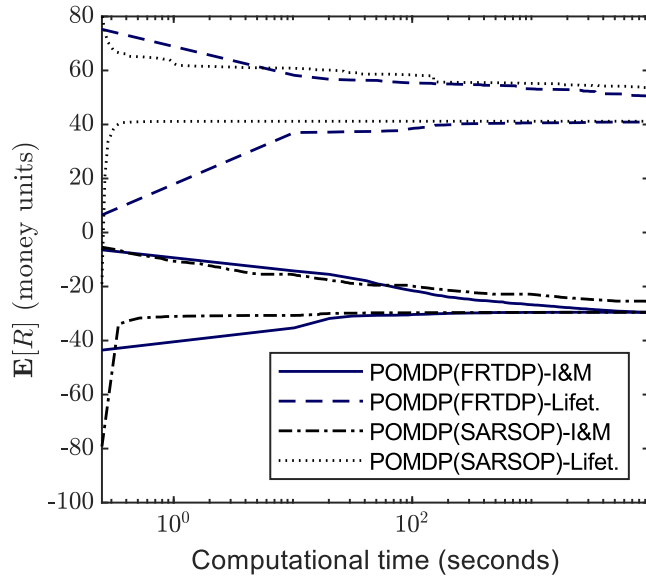
Lifetime extension decision-making problem

- ❖ Actions: Do-nothing, replace, decommissioning
- ❖ Observation decision: No-inspection, inspection
- ❖ Observation outcomes: detected, no-detected
- ❖ Horizon starts at year (infinite horizon)

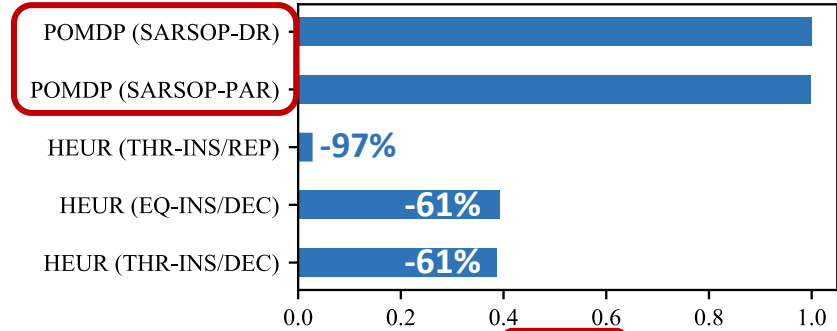




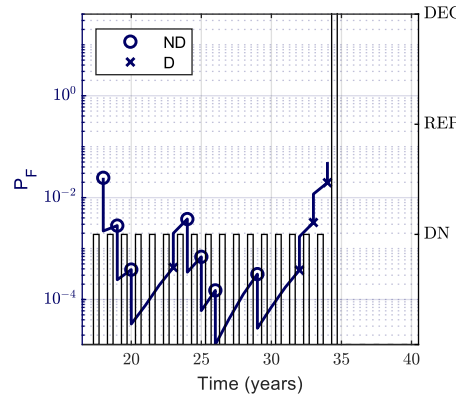
Lifetime extension planning



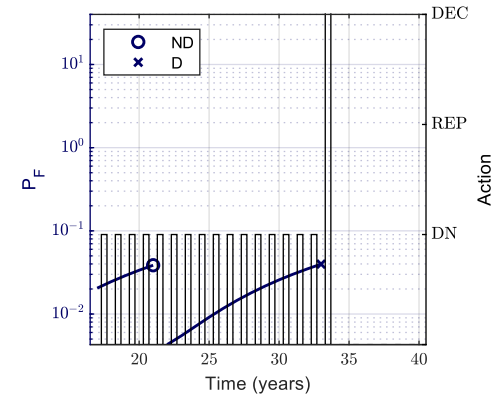
Optimality bounds



$E[R_T]^*$

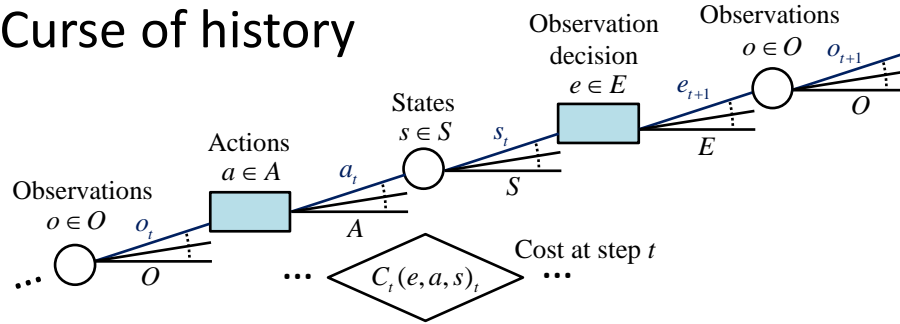


POMDP policy realization



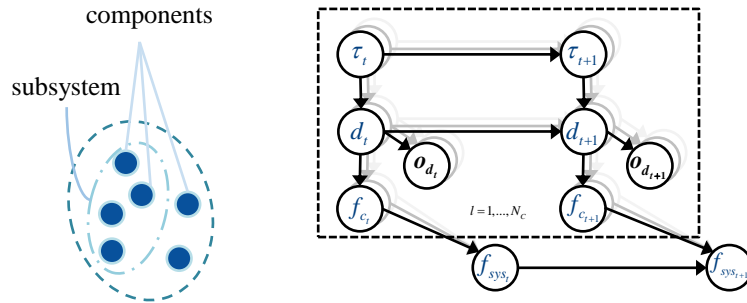
“Heuristics” policy realization

(1) Curse of history



Partially Observable Markov Decision Process (POMDP)

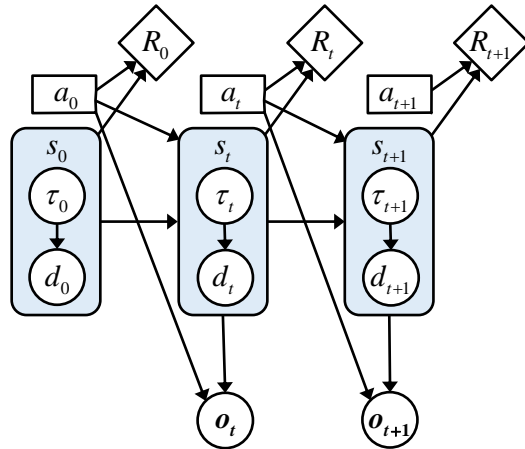
(2) Curse of dimensionality



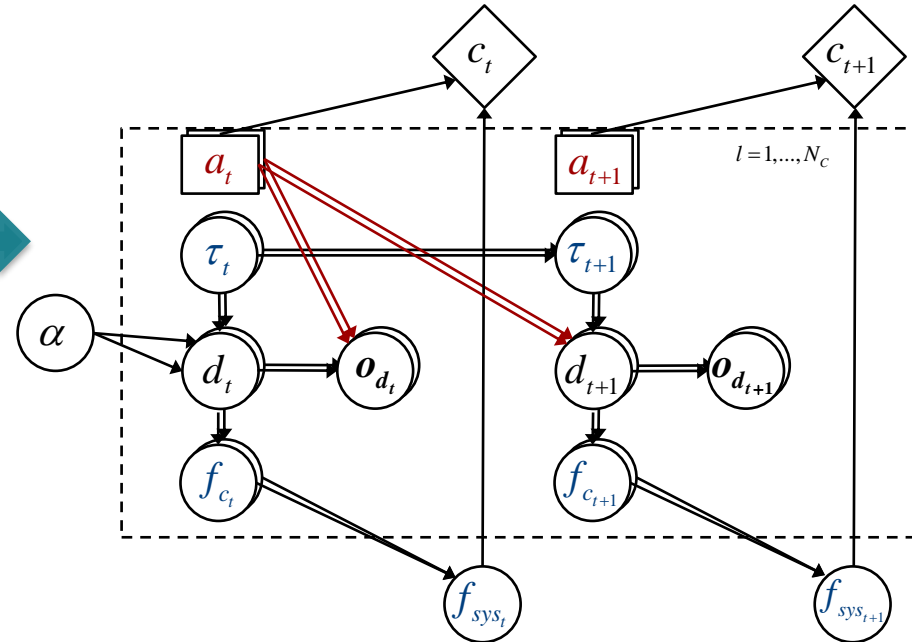
Deep reinforcement learning

System level - graphical representation

Component level

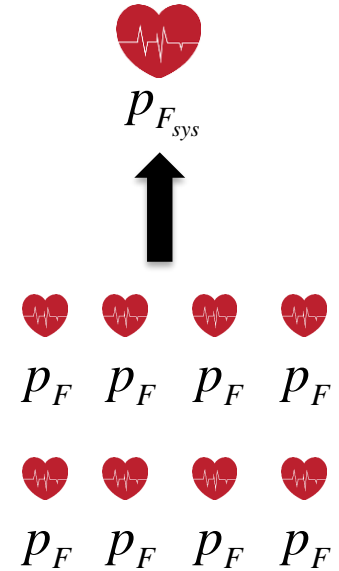
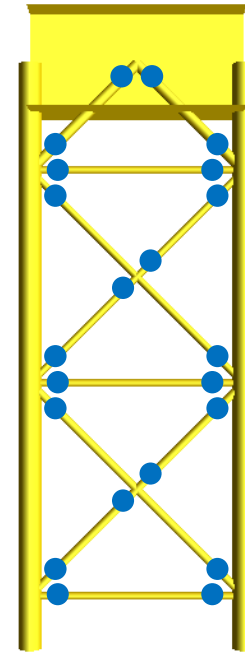
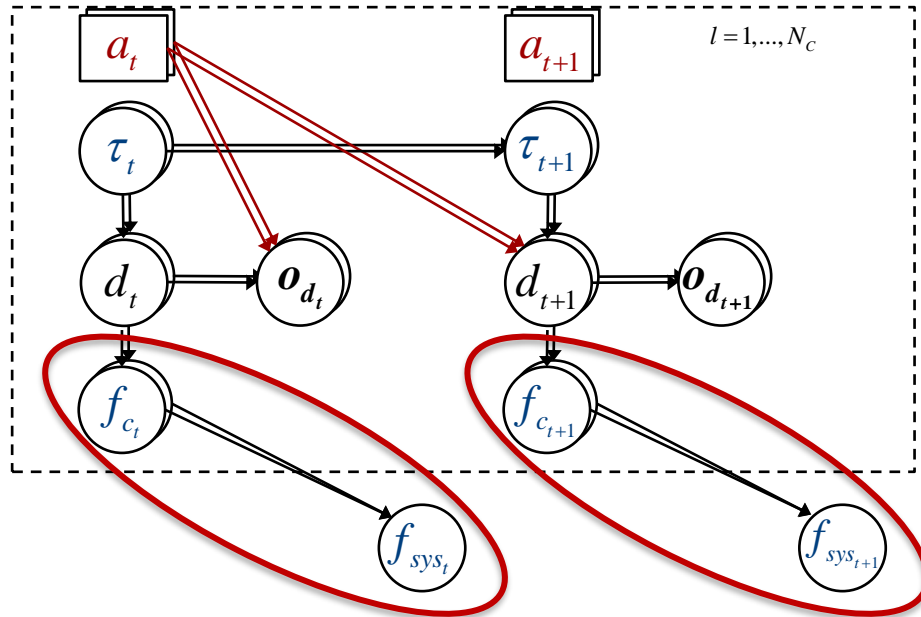


System level



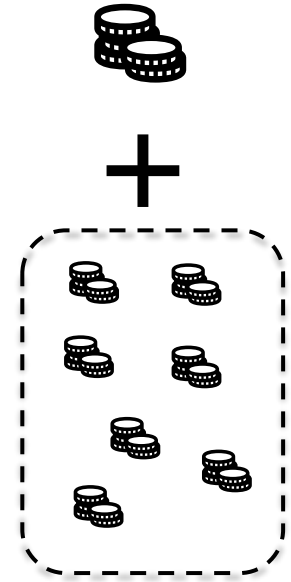
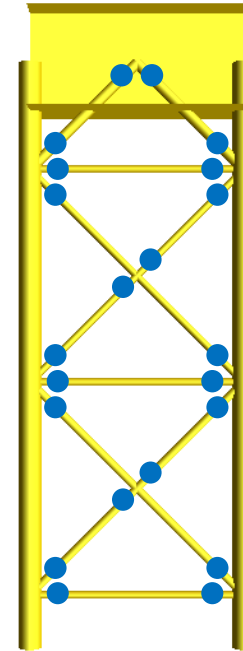
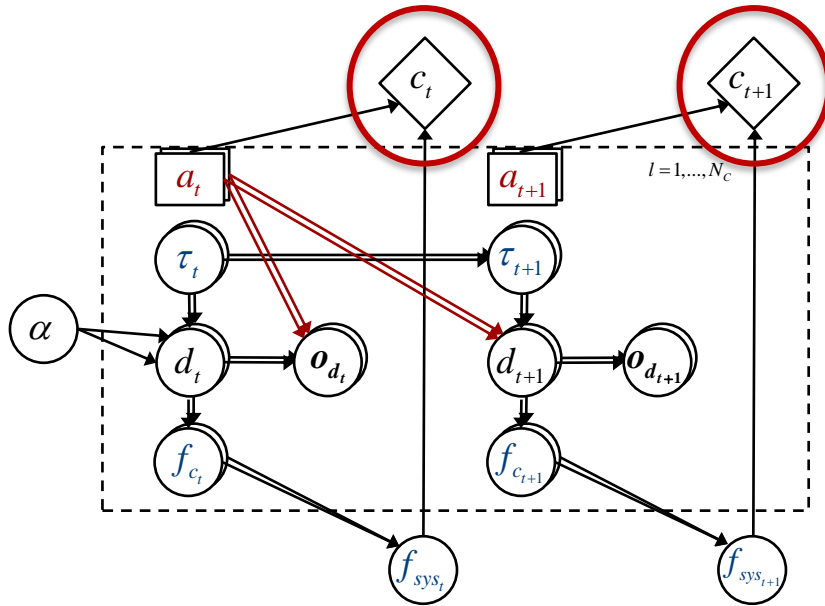
System level... structural reliability

$$p_{F_{sys}} = p(F_{sys} | \mathbf{F}_i) p_{\mathbf{F}_i}$$



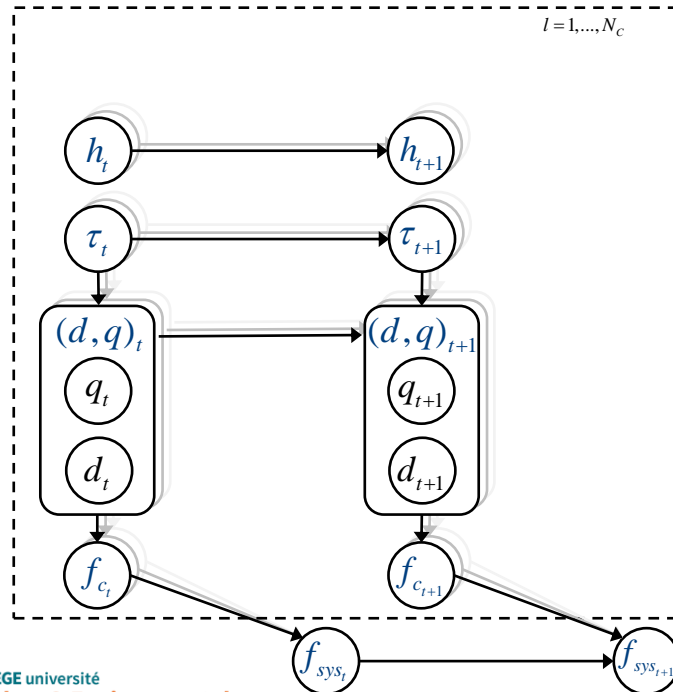
System level... cost dependence

$$c_{camp} + \sum_i (c_{ins} + c_{rep}) + c_{fail}$$



POMDP formulation

$$\langle \mathcal{S}, \mathcal{A}, \mathcal{O}, \mathcal{T}, \mathcal{Z}, \mathcal{C}, \gamma \rangle$$

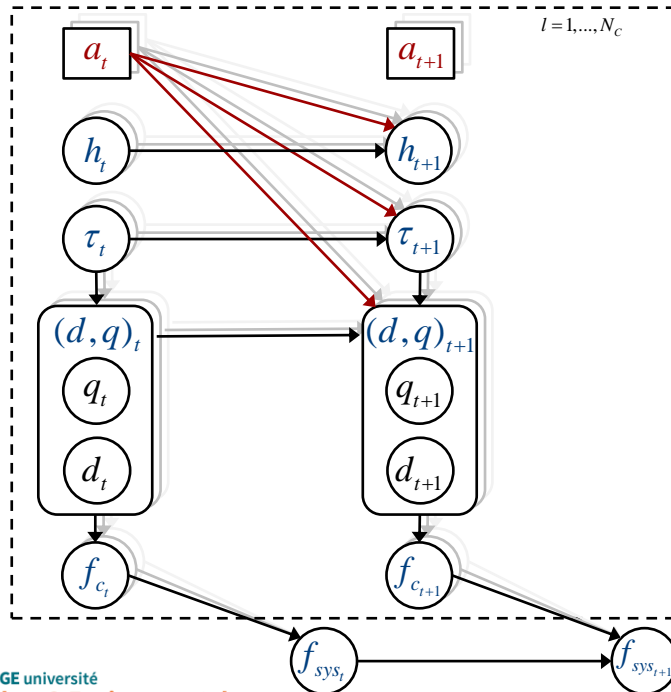


States

- Damage / deterioration rate
- **Sensor health**
- Component / system failure

POMDP formulation

$$\langle \mathcal{S}, \mathcal{A}, \mathcal{O}, \mathcal{T}, \mathcal{Z}, \mathcal{C}, \gamma \rangle$$



States

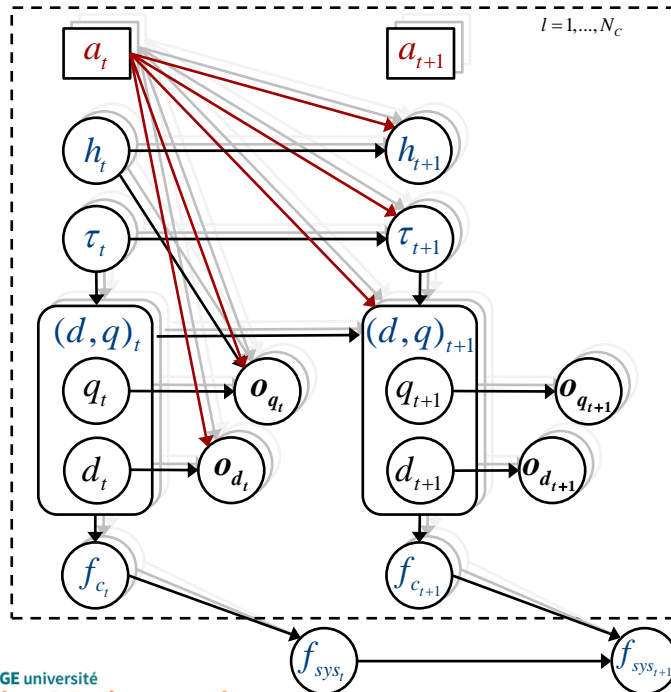
- Damage / deterioration rate
- Sensor health
- Component / system failure

Actions

- Do-noth. & no-insp. / Do-noth. & insp.
- **Sensor & no-insp. / Sensor & insp.**
- Repair & no-sensor / Repair & sensor
- Replacement

POMDP formulation

$$\langle \mathcal{S}, \mathcal{A}, \mathcal{O}, \mathcal{T}, \mathcal{Z}, \mathcal{C}, \gamma \rangle$$



States

- Damage / deterioration rate
- Sensor health
- Component / system failure

Actions

- Do-noth. & no-insp. / Do-noth. & insp.
- Sensor & no-insp. / Sensor & insp.
- Repair & no-sensor / Repair & sensor
- Replacement

Observations

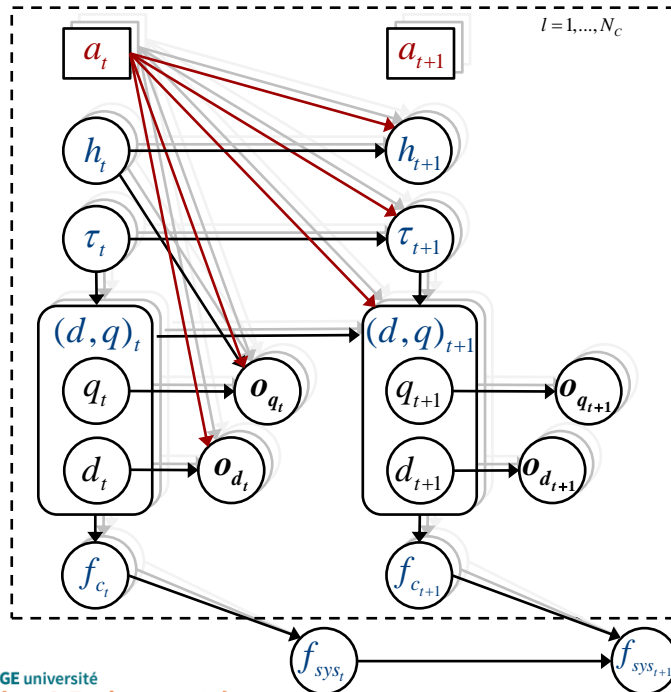
- Inspections
- Monitoring
- **System failure state**

POMDP formulation

 $\langle \mathcal{S}, \mathcal{A}, \mathcal{O}, \mathcal{T}, \mathcal{Z}, \mathcal{C}, \gamma \rangle$

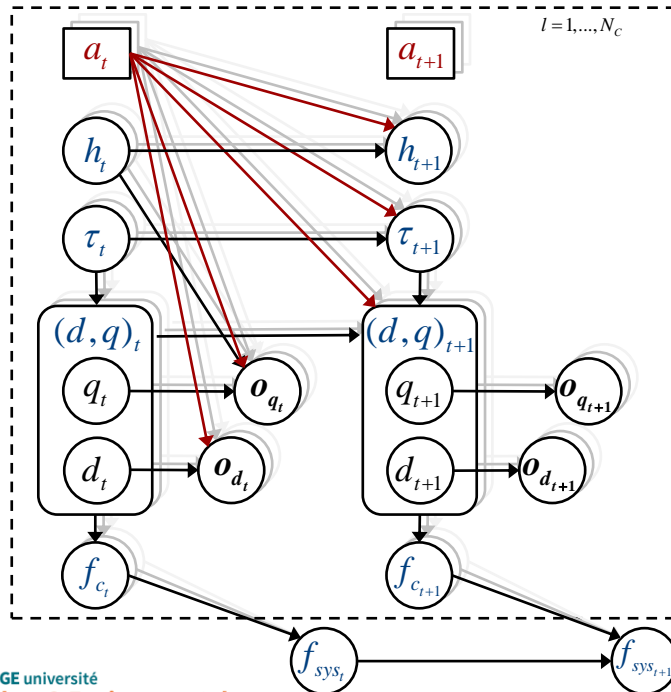
↔ Transition model

- Damage: $p(d_{t+1}, q_{t+1} | d_t, q_t, \tau_t, a_t)$
- Deterioration rate: $p(\tau_{t+1} | \tau_t, a_t)$
- Sensor health: $p(h_{t+1} | h_t, a_t)$
- System failure: $p(f_{sys,t+1} | \mathbf{f}_{c,t+1}, f_{sys_t})$



POMDP formulation

$$\langle S, A, O, T, Z, C, \gamma \rangle$$



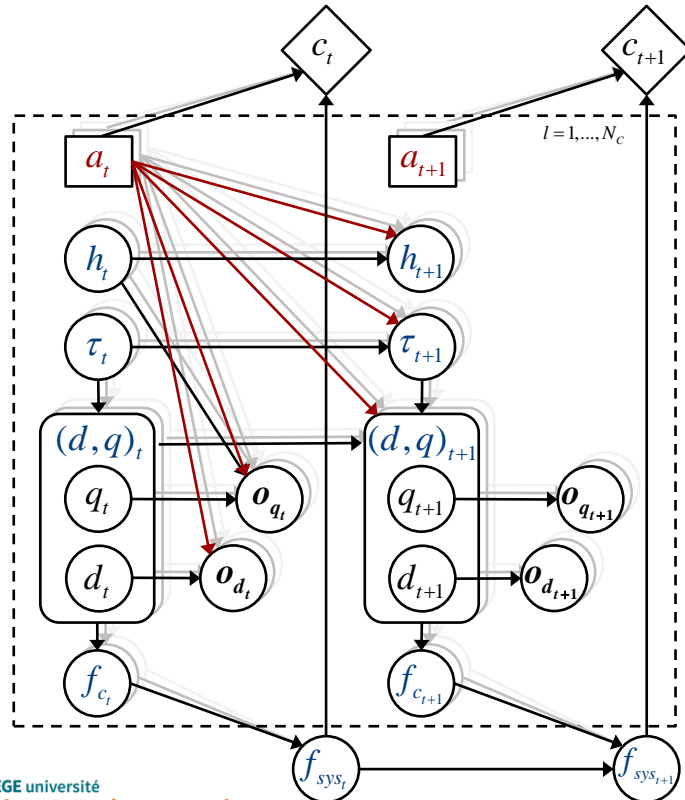
Transition model

- Damage: $p(d_{t+1}, q_{t+1} | d_t, q_t, \tau_t, a_t)$
- Deterioration rate: $p(\tau_{t+1} | \tau_t, a_t)$
- Sensor health: $p(h_{t+1} | h_t, a_t)$
- System failure: $p(f_{sys,t+1} | \mathbf{f}_{c,t+1}, f_{sys_t})$

Observation model

- Inspections: $p(o_{d,t+1} | d_{t+1}, a_{t+1})$
- Monitoring: $p(o_{q,t+1} | q_{t+1}, h_{t+1}, a_{t+1})$
- System failure: $f_{sys,t+1} \sim p(f_{sys,t+1})$

POMDP formulation



Transition model

- Damage: $p(d_{t+1}, q_{t+1} | d_t, q_t, \tau_t, a_t)$
- Deterioration rate: $p(\tau_{t+1} | \tau_t, a_t)$
- Sensor health: $p(h_{t+1} | h_t, a_t)$
- System failure: $p(f_{sys,t+1} | \mathbf{f}_{c,t+1}, f_{sys_t})$

Observation model

- Inspections: $p(o_{d_{t+1}} | d_{t+1}, a_{t+1})$
- Monitoring: $p(o_{q_{t+1}} | q_{t+1}, h_{t+1}, a_{t+1})$
- System failure: $f_{sys,t+1} \sim p(f_{sys,t+1})$



Cost model

- System cost: $\gamma^t c_t(a_t, f_{sys_t})$

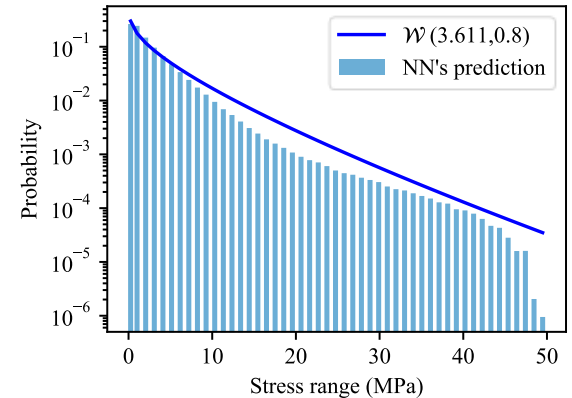
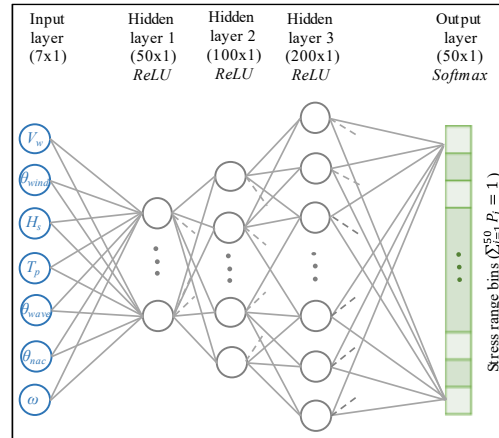
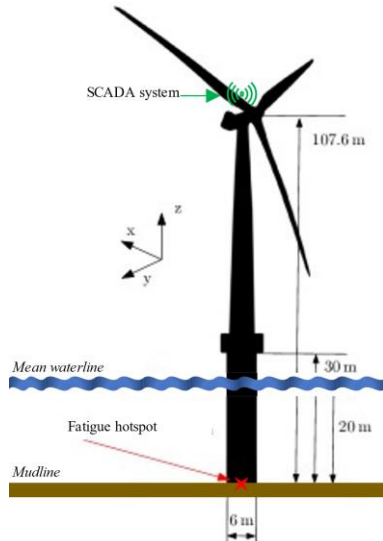
$$\mathbf{E}[c_t] = \mathbf{E}[c_{ins}] + \mathbf{E}[c_{sens}] + \mathbf{E}[c_{rep}] + \mathbf{E}[c_{fail}] + \mathbf{E}[c_{replac}]$$

🔍 Observation model Monitoring: $p(o_{t+1} | q_{t+1}, h_{t+1}, a_{t+1})$

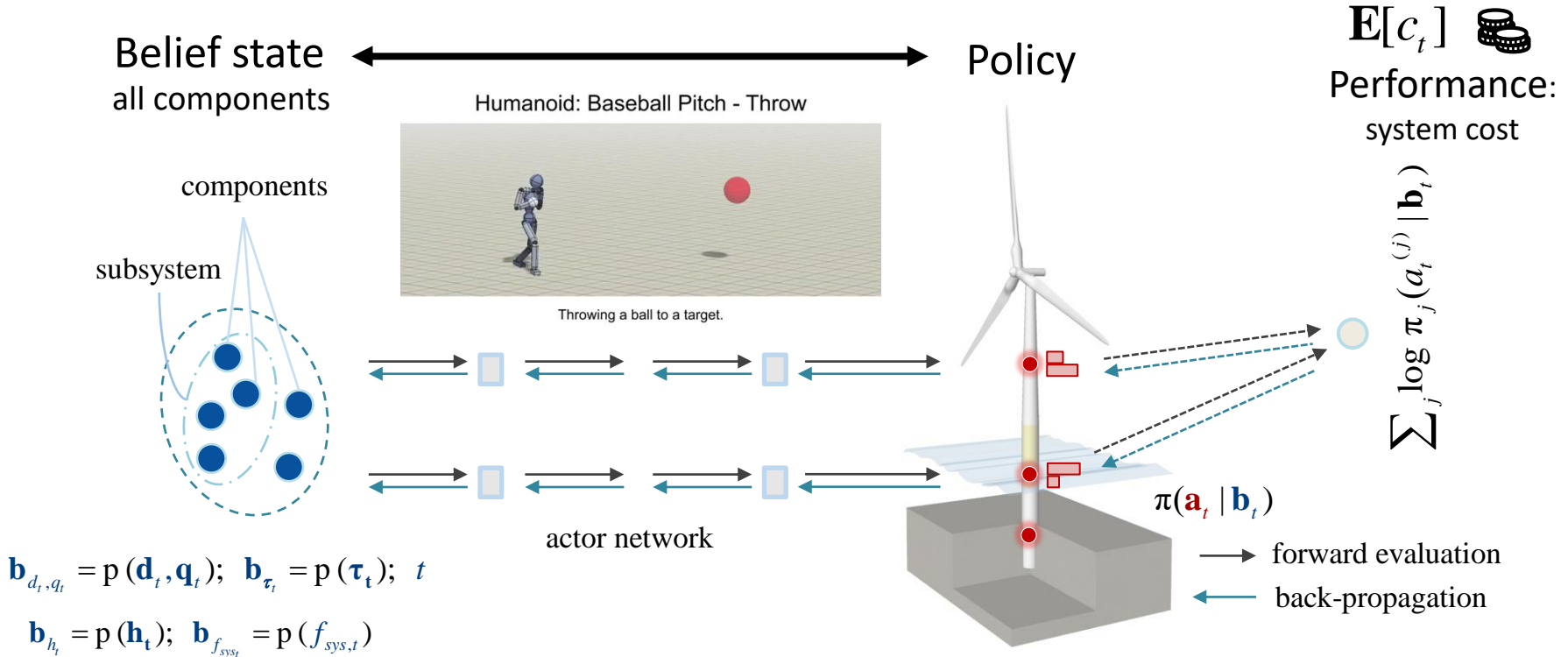
SCADA system
(Environmental and operational variables)

Neural network

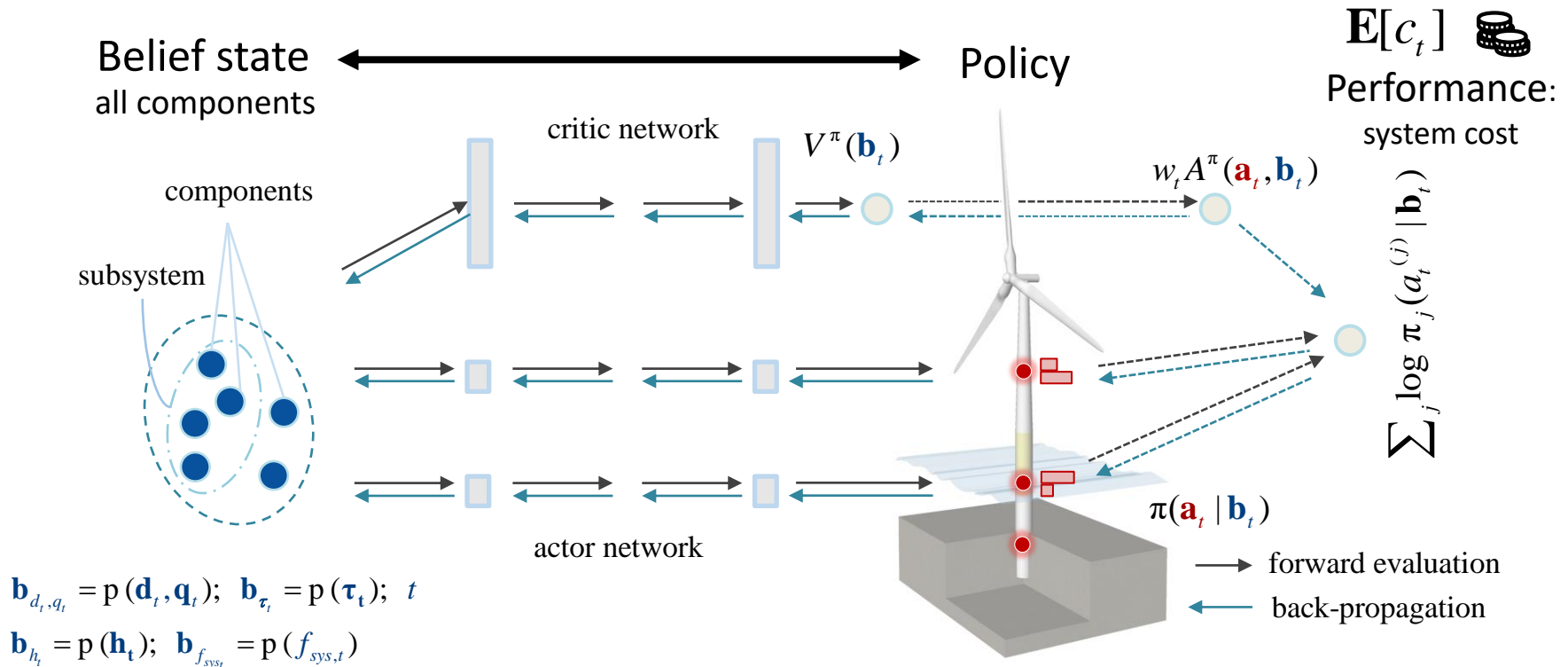
Strain gauge
(Load effect distribution)



Decentralized Decoupled Multi-Actor Critic (DDMAC)



Decentralized Decoupled Multi-Actor Critic (DDMAC)



$$\mathbf{b}_{d_t, q_t} = p(\mathbf{d}_t, \mathbf{q}_t); \quad \mathbf{b}_{\tau_t} = p(\tau_t); \quad t$$

$$\mathbf{b}_{h_t} = p(\mathbf{h}_t); \quad \mathbf{b}_{f_{sys,t}} = p(f_{sys,t})$$

Optimal management of OW substructures

Fatigue deterioration

$$d_{t+1} = \left[d_t^{\frac{2-m}{2}} + \left(\frac{2-m}{2} \right) C_{FM} \{ Y \pi^{0.5} q \epsilon_q \Gamma(1+1/h) \}^m n \right]^{\frac{2}{2-m}}$$

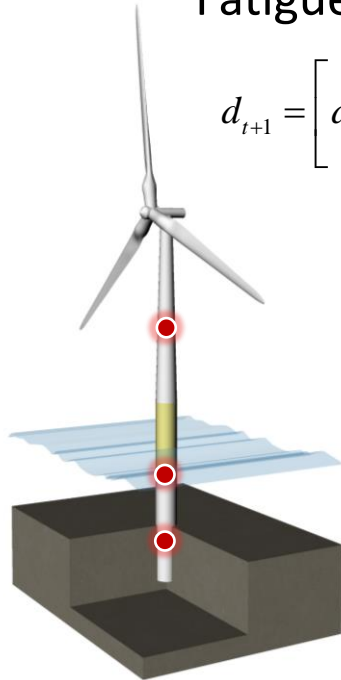
“NDE” inspections

$$p(o_{d_t} | d_t) \sim 1 - \frac{1}{1 + (d_t / \chi)^b}$$



- $c_{ins} = 1$
- $c_{rep} = 10$
- $c_{sen} = 2$

- $c_{ins} = 4$
- $c_{rep} = 30$
- $c_{sen} = 6$

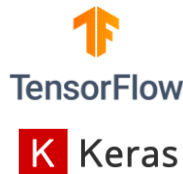


$$c_{fail} = 600 // c_{replac} = 350$$

Load monitoring

$$p(o_{q_t} | q_t) \sim q_t + \mathcal{N}[0, CoV = 15\%]$$

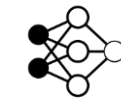
Neural networks



Learning rate

Actors

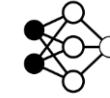
2x100



$10^{-4} - 10^{-5}$

Critic

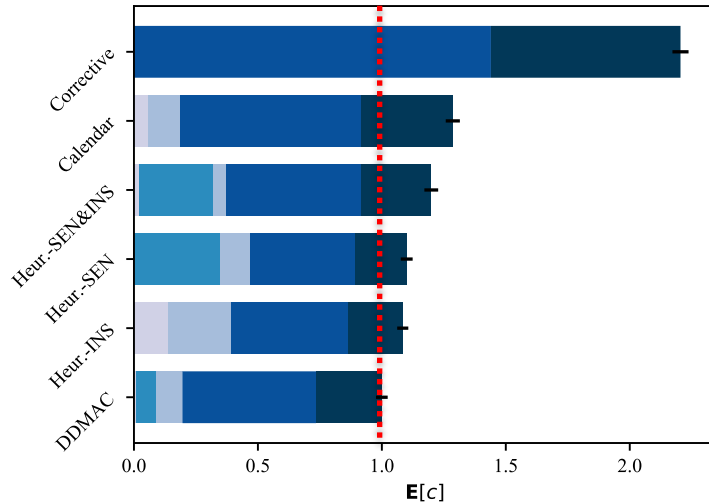
2x300



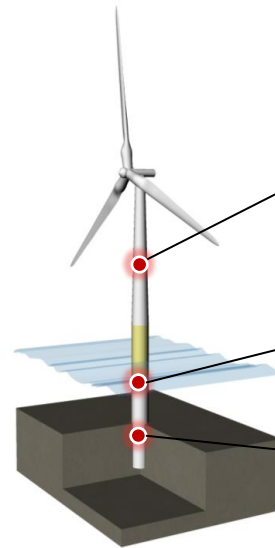
$10^{-3} - 10^{-4}$

Exploration:
noise 100% to 1%
in 20,000 episodes

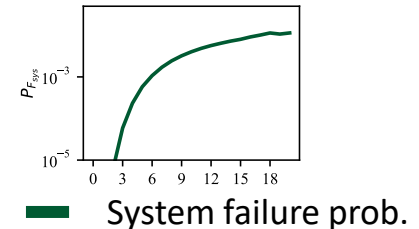
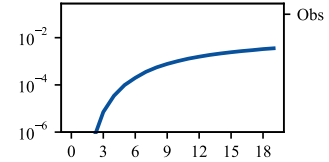
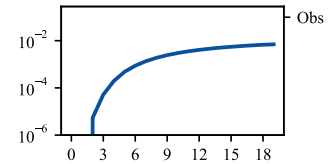
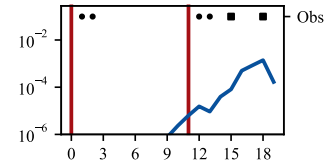
Optimal management of OW substructures



- Corrective maintenance (CORR) **+124%**
- Calendar-based (CAL) **+31%**
- Heuristic decision rules (HEUR) **+10%**
- **DDMAC DRL**



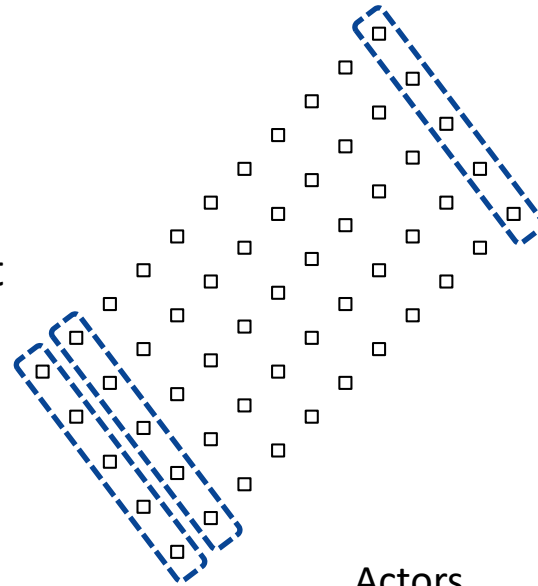
- ▽ Repair
- Monitoring
- Inspection
- | Sensor installation
- Component failure prob.



Optimal management of OW substructures



Belgianoffshoreplatform



1 monetary unit \approx 15 k€

Cost dependence: $c_{camp} + \sum_i (c_{ins} + c_{rep})$

$\mathbf{E}[c_t] = \mathbf{E}[c_{camp}] + \mathbf{E}[c_{ins}] + \mathbf{E}[c_{sens}] + \mathbf{E}[c_{rep}] + \mathbf{E}[c_{fail}] + \mathbf{E}[c_{replac}]$

Actors

2x100

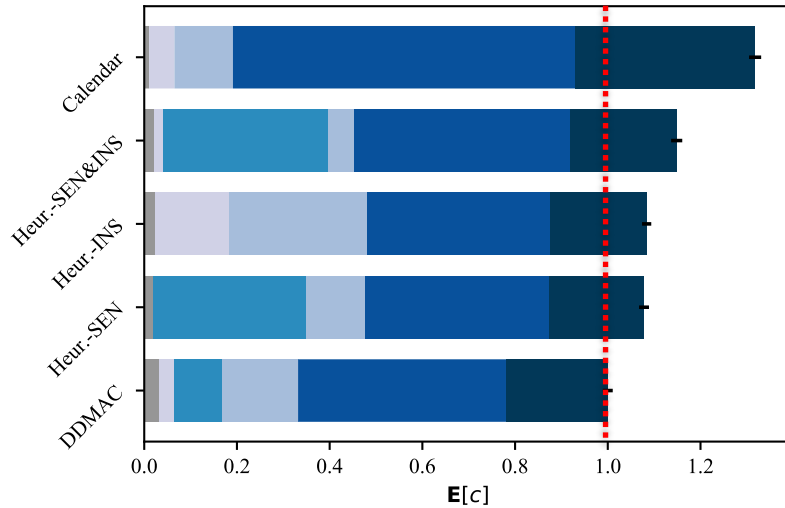


Critic

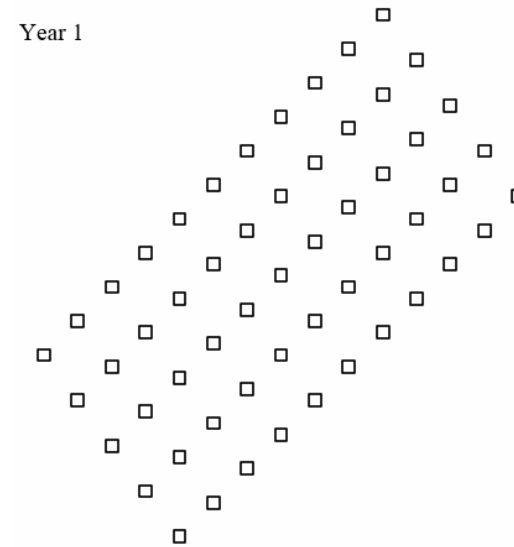
2x400



Optimal management of OW substructures



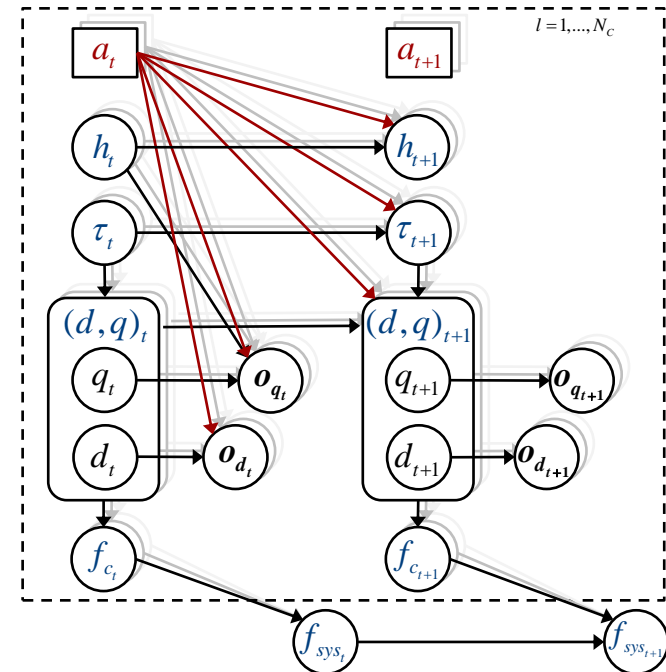
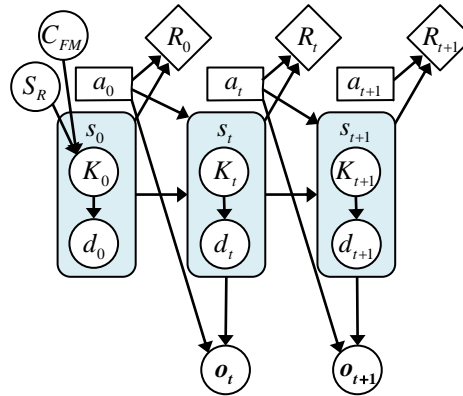
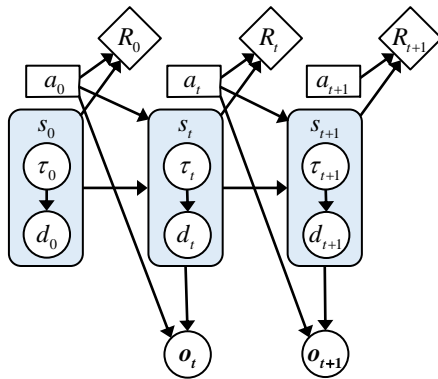
- Calendar-based: **+32%** +13.9M€
- Heuristic rules: **+9%** +3.8M€
- **DDMAC DRL**



- Do-nothing
- Sensor installation
- ▽ Repair
- Do-noth. & inspection
- Sensor inst. & inspection
- ▼ Repair & sensor installation

Concluding remarks

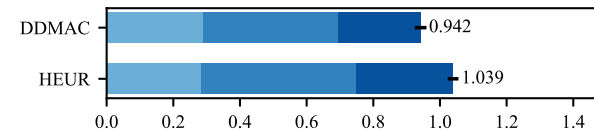
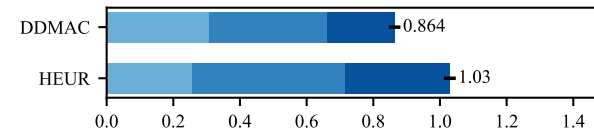
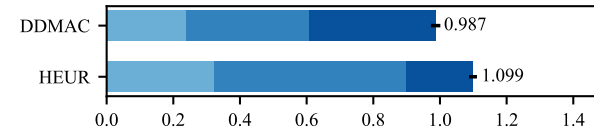
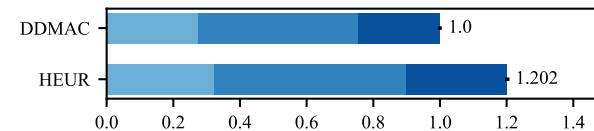
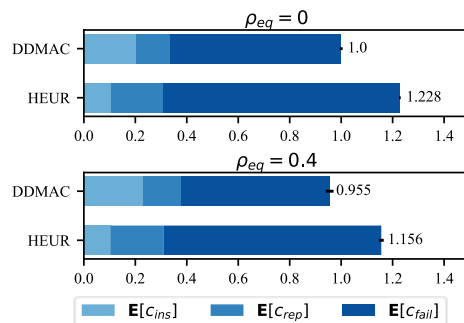
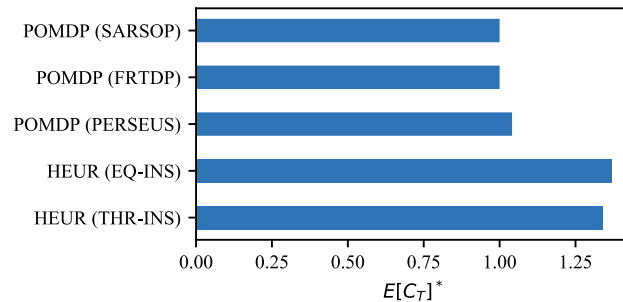
- Dynamic Bayesian networks and POMDPs can be combined to provide an efficient algorithmic platform for decision-making under uncertainty.





Concluding remarks

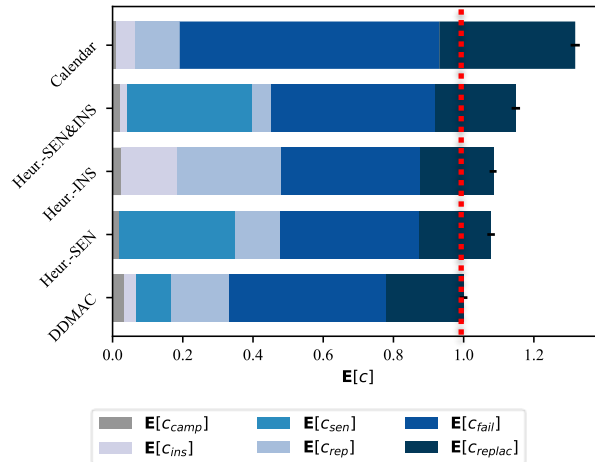
- POMDP-based policies outperform conventional and state-of-the-art inspection and maintenance planning methods.



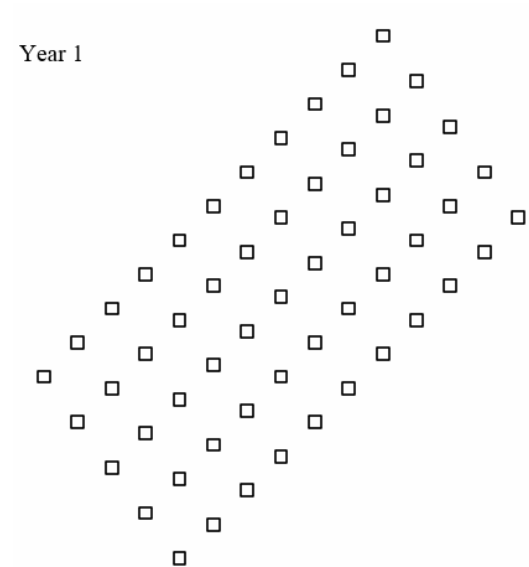


Concluding remarks

- ❖ POMDP-DDMAC provides substantial benefits for the management of offshore wind substructures.



- Calendar-based: **+32%** +13.9M€
- Heuristic rules: **+9%** +3.8M€
- **DDMAC DRL**

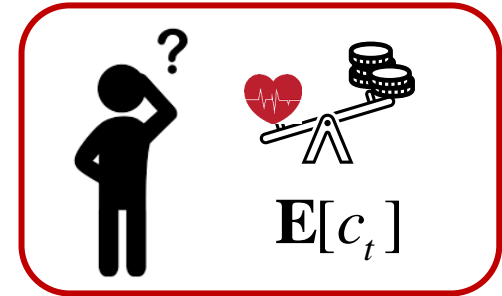
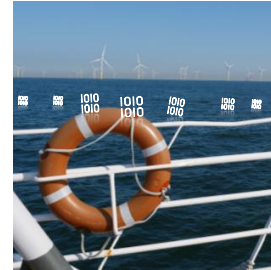


Future work

Decision-making problem

?  Actions

?  Information



- ❖ Life-cycle management strategies including the design stage
- ❖ Post-event resilience response
- ❖ Multi-objective and constrained optimization problems



Optimal Management of Offshore Wind Structural Systems via Deep Reinforcement Learning

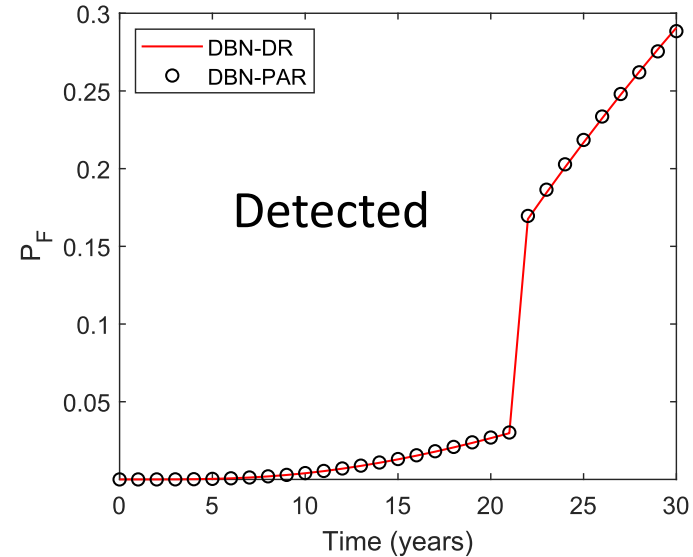
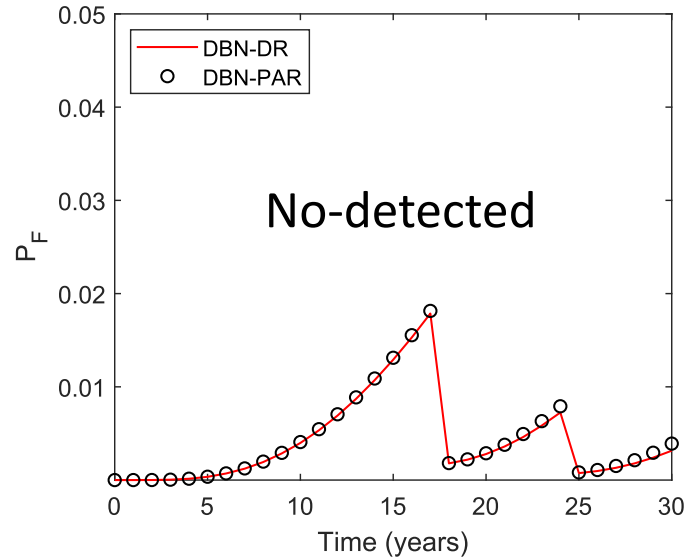
Additional comments, questions ...



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Deterioration rate vs parametric DBNs



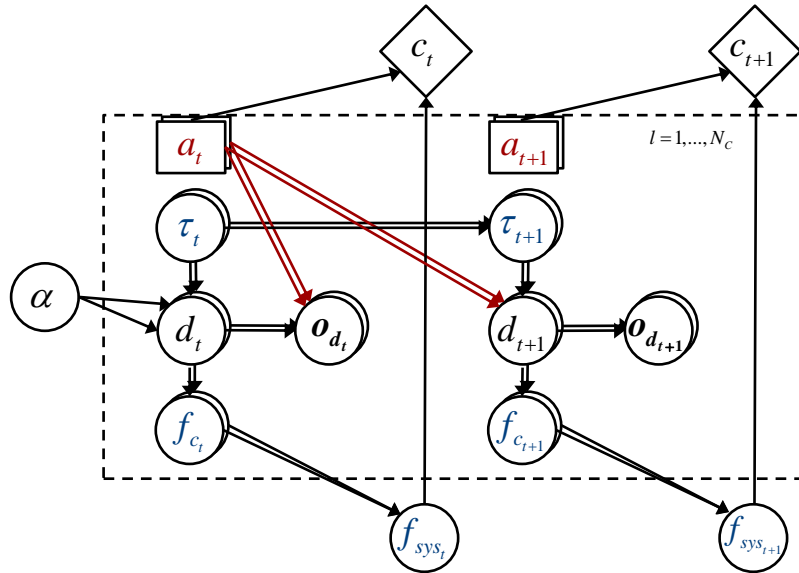
- ❖ Morato, P. G., Papakonstantinou, K. G., Andriotis, C. P., Nielsen, J. S. and Rigo P. (2021). Optimal Inspection and Maintenance Planning for Deteriorating Structural Components through Dynamic Bayesian Networks and Markov Decision Processes. *Structural Safety*, accepted for publication.

Practical implications

- ❖ Demonstrating cost savings ✓
- ❖ Incorporating safety constraints ✓
- ❖ Educating and/or disseminating
- ❖ Sharing code (software)
- ❖ Start-up company

Gaussian hyperparameters

Influence of maintenance actions (repairs)



$$p(a_0 | \alpha) = \Phi \left(\frac{Y_i - \lambda_i \alpha}{\sqrt{1 - \lambda_i^2}} \right)$$

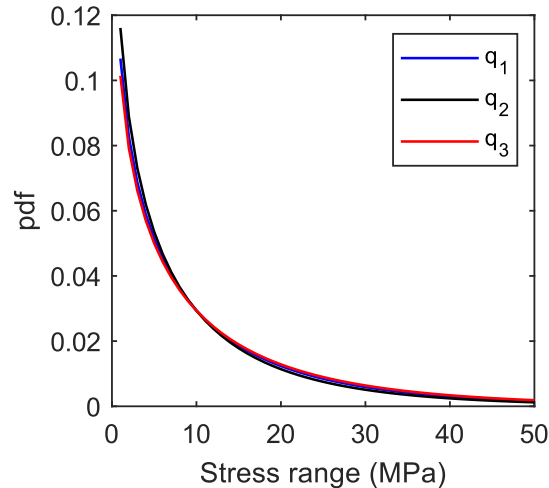
“Perfect repair”

$$p(a_0 | \alpha) = \Phi \left(\frac{Y_i - \lambda_i \alpha}{\sqrt{1 - \lambda_i^2}} \right)$$

↓
0

Stress range: scale parameter

Long-term stress range (Weibull distribution)



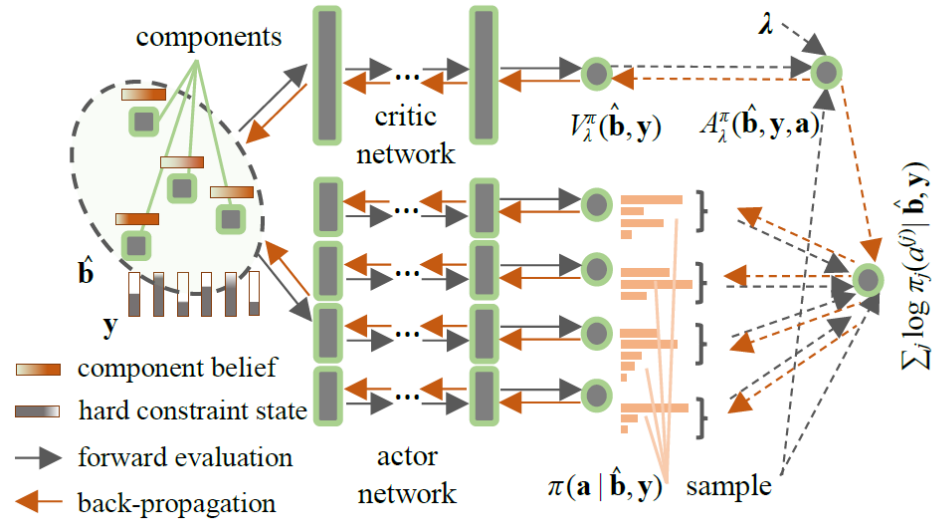
Expected stress range

$$E[\Delta S] = q \Gamma \left(1 + \frac{1}{h} \right)$$

Strain monitoring (1 year interval)

- ❖ Rainflow counting => stress range
- ❖ Retrieve scale parameter “q”
- ❖ Consider measurement noise
- ❖ Update “q”

Safety constraints



- ❖ Andriotis, C.P. and Papakonstantinou, K.G. (2021). Deep reinforcement learning driven inspection and maintenance planning under incomplete information and constraints. *Reliability Engineering & System Safety*, 212, p.107551.